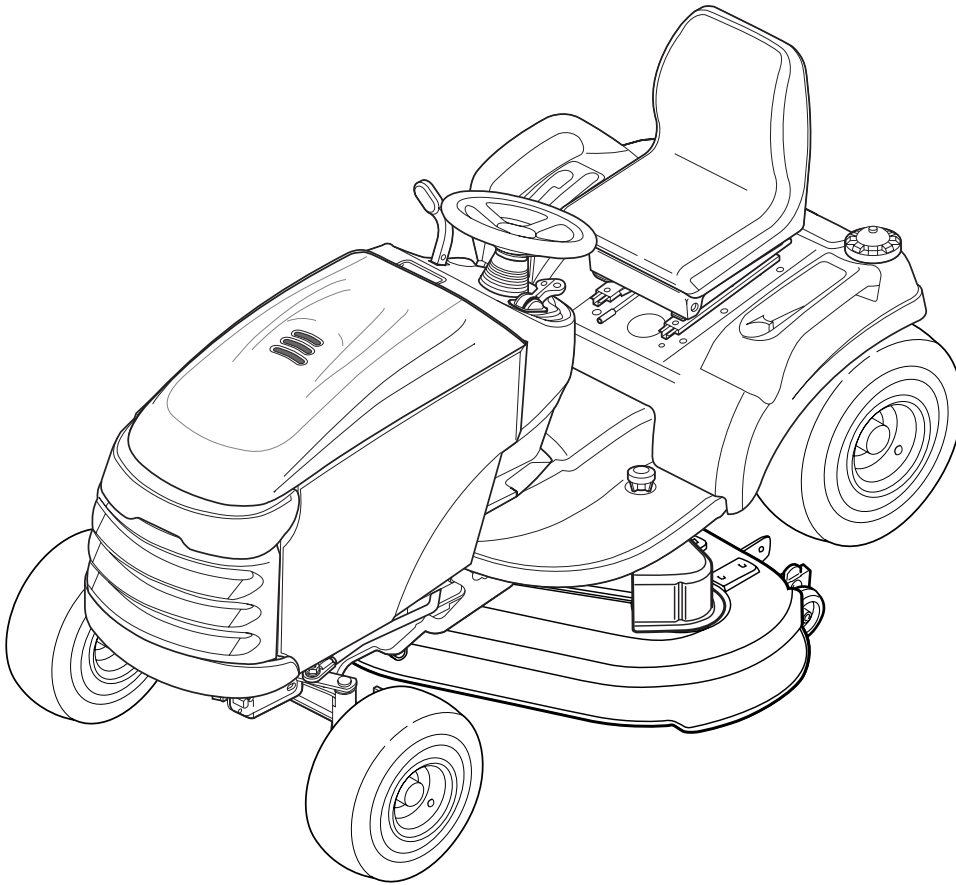


Parts Manual for

SNAPPER®

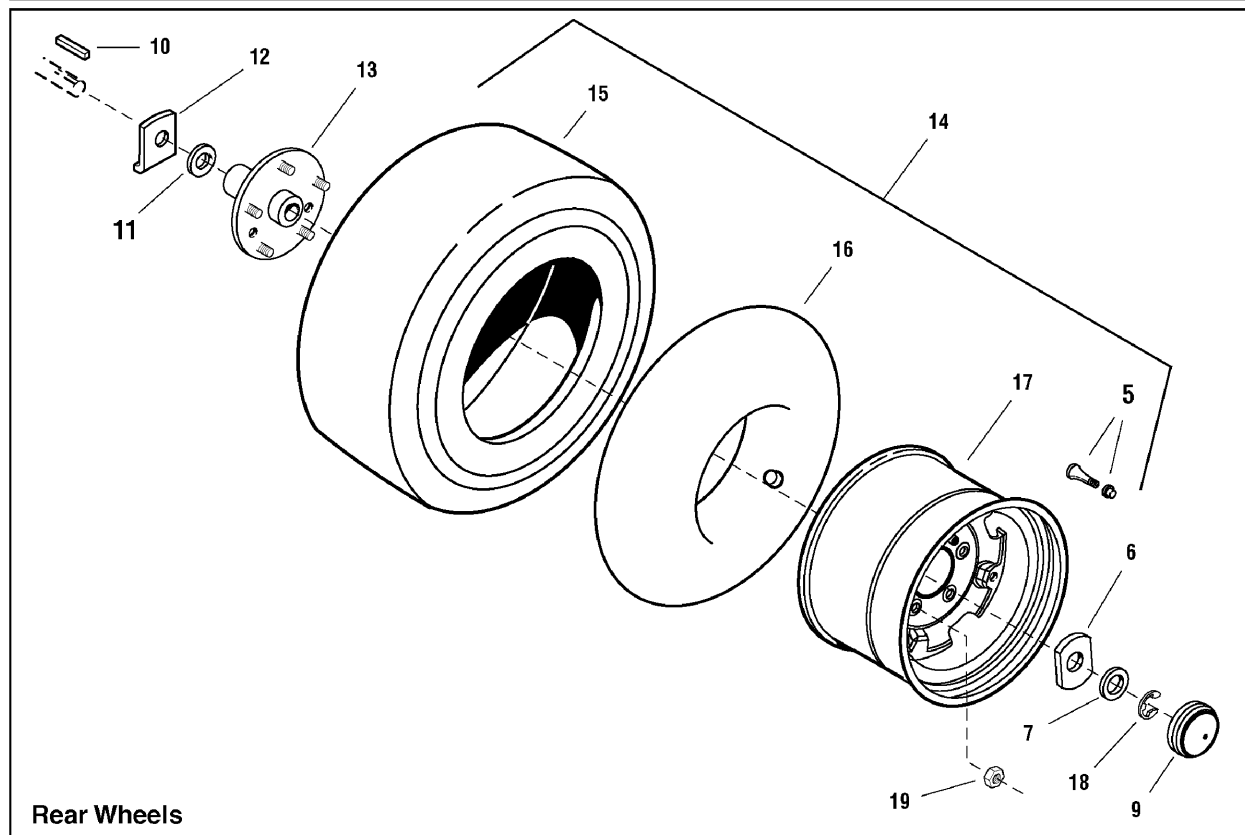
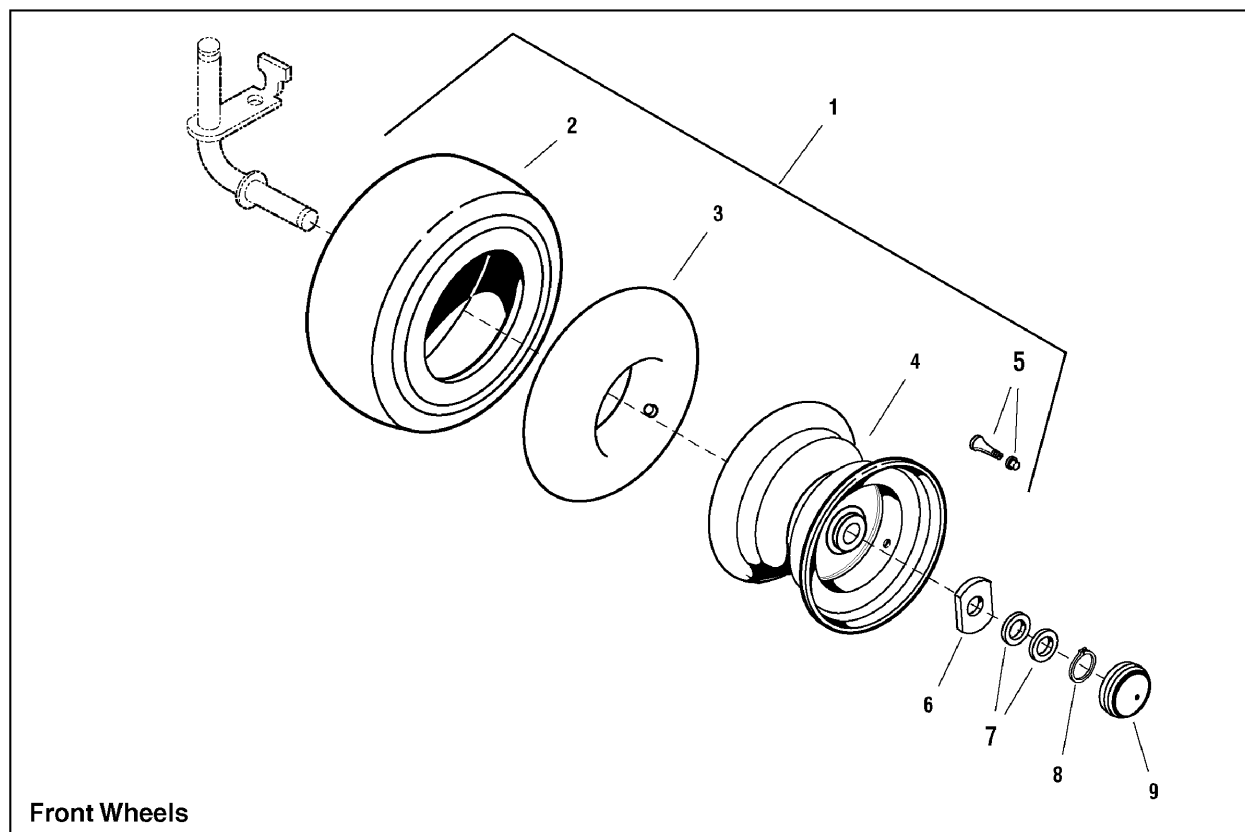
GARDEN TRACTOR ELECTRIC CLUTCH HYDRO DRIVE RMO ACS SERIES 0

MODEL
GT255400 (2690630)



SNAPPER® McDonough, GA, 30253 U.S.A.

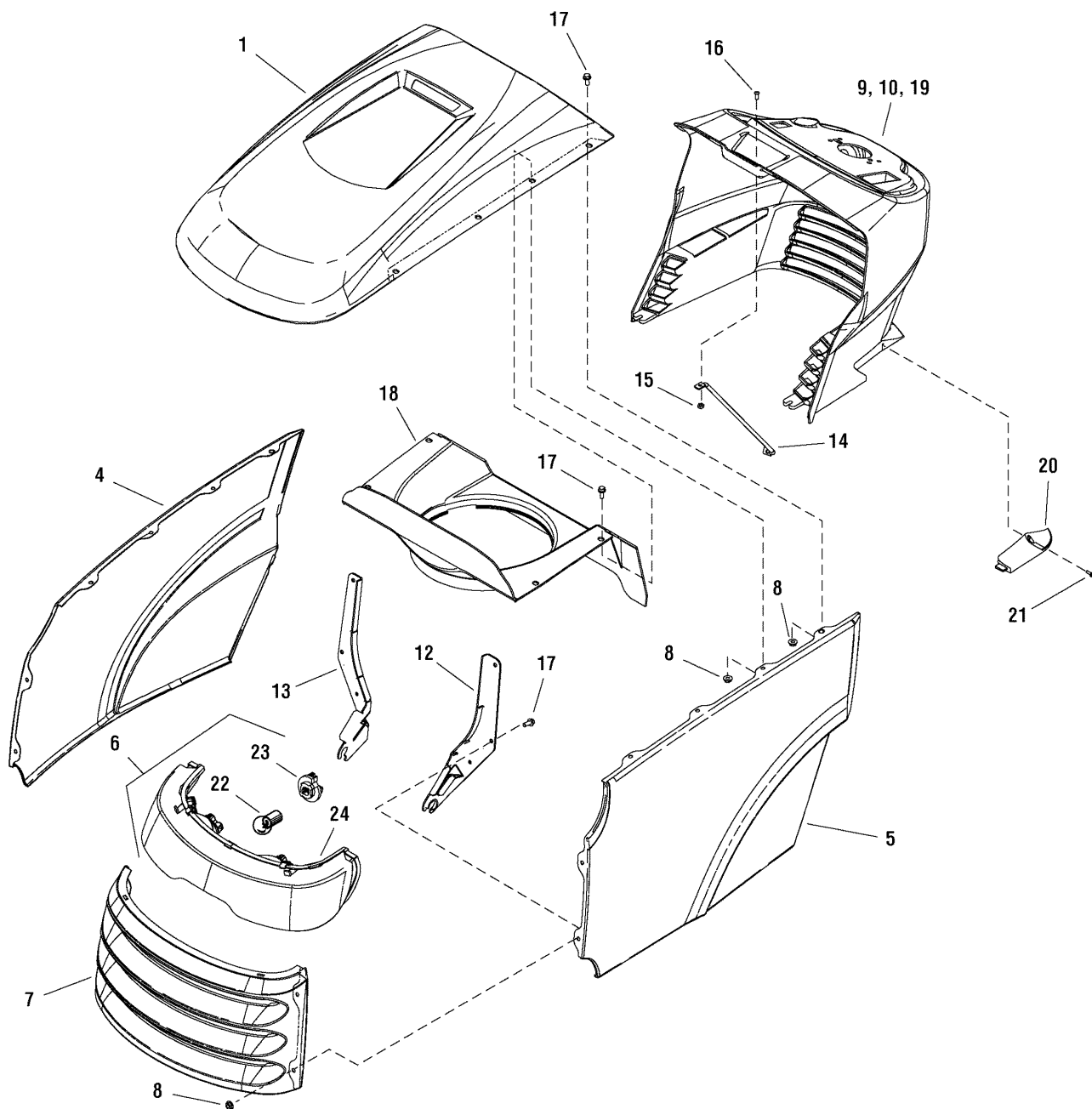
PAGE	GROUP
4	Wheels & Tires Group
6	Hood, Grille & Dash Group
8	Steering Group - Power Steering
10	Frame Group - Power Steering
14	Controls Group
18	Cruise Control Group
20	Transmission Group
24	Transmission SERVICE PARTS - Tuff Torq K-71E without Diff Lock
32	Seat & Seat Deck Group
34	Engine & Electric Clutch Group - 25HP Kohler
36	Lift Group - Hydraulic Lift with Power Steering
40	54" Mower Deck - Belt, Idler Arm & Hitch Group
42	54" Mower Deck - Housing, Arbors & Blades Group
46	54" Mower Deck - Height Adjustment & Roller Bar Group
50	Decals Group
52	Electrical Group



Wheels & Tires Group

Item	Part No	Qty	Description	Note
1	1722305	2	WHEEL & TIRE ASSEMBLY, Front, (Includes Ref. Nos. 2, 3, 4 & 5)	
2	1727146	2	TIRE, 24 x 12 - 12, Front	
3	2157638	2	TUBE, Tire 23 x 10-1/2 - 12, Front	
4	1726490	2	WHEEL, 12 x 8-1/2, Front	
5	2172353	4	VALVE STEM & CAP ASSEMBLY	
6	1722726	4	WASHER, Special, 1 x 2-1/2	
7	1919394	6	WASHER	
8	2832577	2	RING, Shaft	
9	1722676	4	CAP, Hub Grey, 2-23/64	
10	2105337	2	KEY, HI PRO, 1/4 x 2	
11	2860200	4	WASHER	
12	1719172	2	WASHER, Axle Seal	
13	1721400	2	PLATE & HUB ASSEMBLY, Rear Wheel w/Studs	
14	1722766	2	WHEEL & TIRE ASSEMBLY, Rear 23" (Includes Ref. Nos. 5, 15, 16 & 17)	
15	1722830	2	TIRE, 23 x 10-1/2 - 12 Super Turf, Rear	
16	2157638	2	TUBE, Tire 23 x 10-1/2 - 12, Rear	
17	1722831	2	WHEEL, 7 x 12, Rear	
18	2834712	2	RING, Shaft	
19	2177725	10	NUT, Hex 7/16-20, For Wheel Bolt	

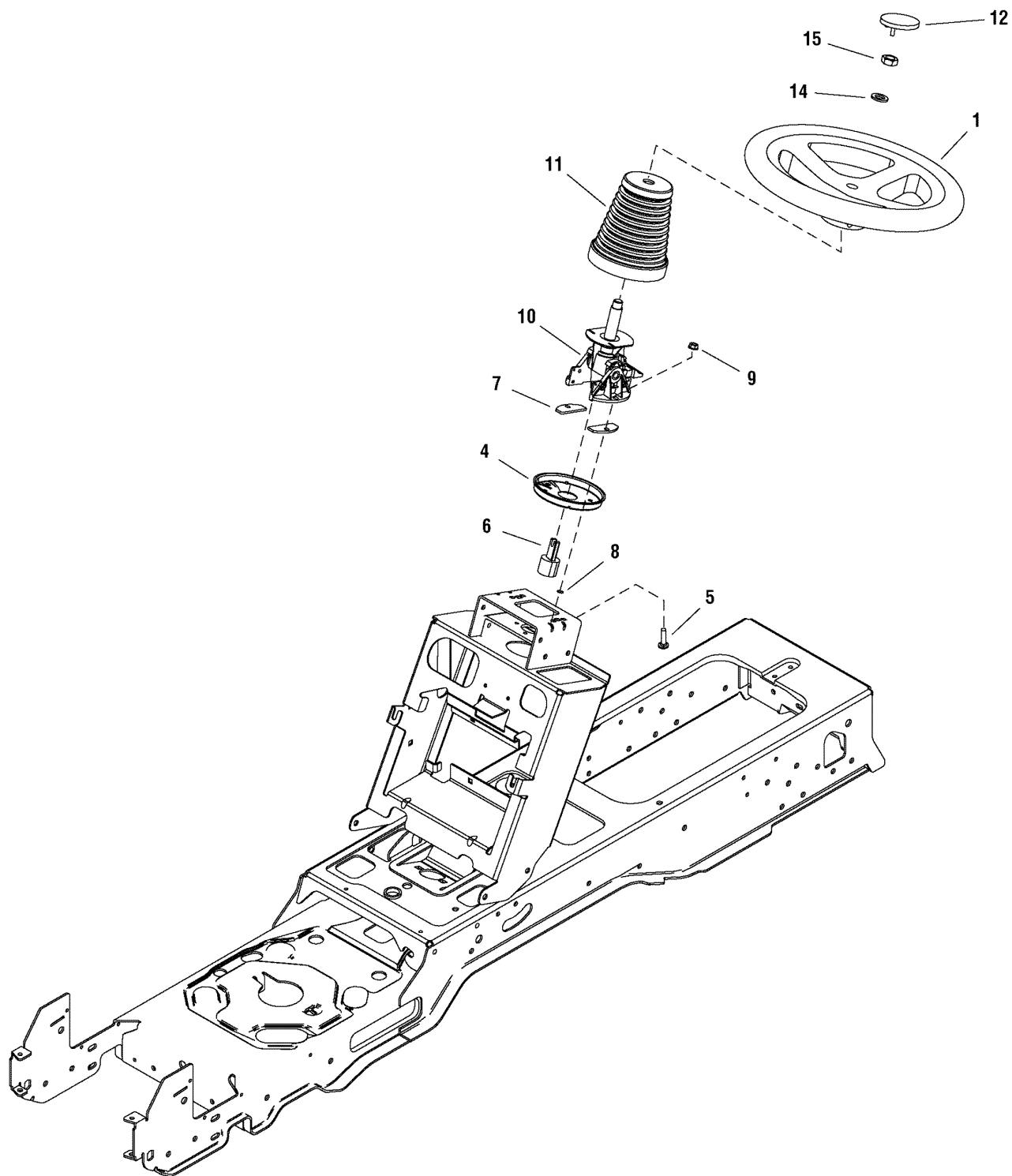
Footnotes:



Hood, Grille & Dash Group

Item	Part No	Qty	Description	Note
1	1728031D	1	HOOD, W/Scoop	
4	1721804D	1	PANEL, R.H. Side	
5	1721803D	1	PANEL, L.H. Side	
6	1721810	1	HEADLIGHT ASSEMBLY	<i>(Includes Ref. Nos. 22, 23 & 24)</i>
7	1721802D	1	GRILLE	
8	1930641	12	NUT, Hex Flange 1/4-20 Whiz Lock	
9	1726827	1	DASHBOARD	<i>(Used only on YT & LT models)</i>
10	1726894	1	DASHBOARD, W/Hydraulic Lift Slot	<i>(Used only on GT models)</i>
12	1721808A	1	HINGE, Hood L.H.	
13	1721809A	1	HINGE, Hood R.H.	
14	1723123	1	ROD, Dash Support	
15	1933896	1	NUT, Hex Lock 10-24 w/Nylon Insert	
16	1960392	1	SCREW, Pan Head Phillips #10-24 x 1	
17	1960295	12	SCREW, Hex Whiz Lock Flange 1/4-20 x 5/8	
18	1733457A	1	DUCT, Air Inlet	
19	1726895	1	DASHBOARD, w/Buzzer Hole	<i>(Used only on Barons models)</i>
20	1722285	1	COVER, Dash	<i>(Used only on Barons models)</i>
21	1722607	1	SCREW, Pan Head Torx #8-16 x 1/2 Plastite	<i>(Used only on Barons models)</i>
22	1677371	4	BULB, Headlight	
23	1723451	4	SOCKET ASSEMBLY, Seal	
24	1722902	1	REFLECTOR, Headlight	

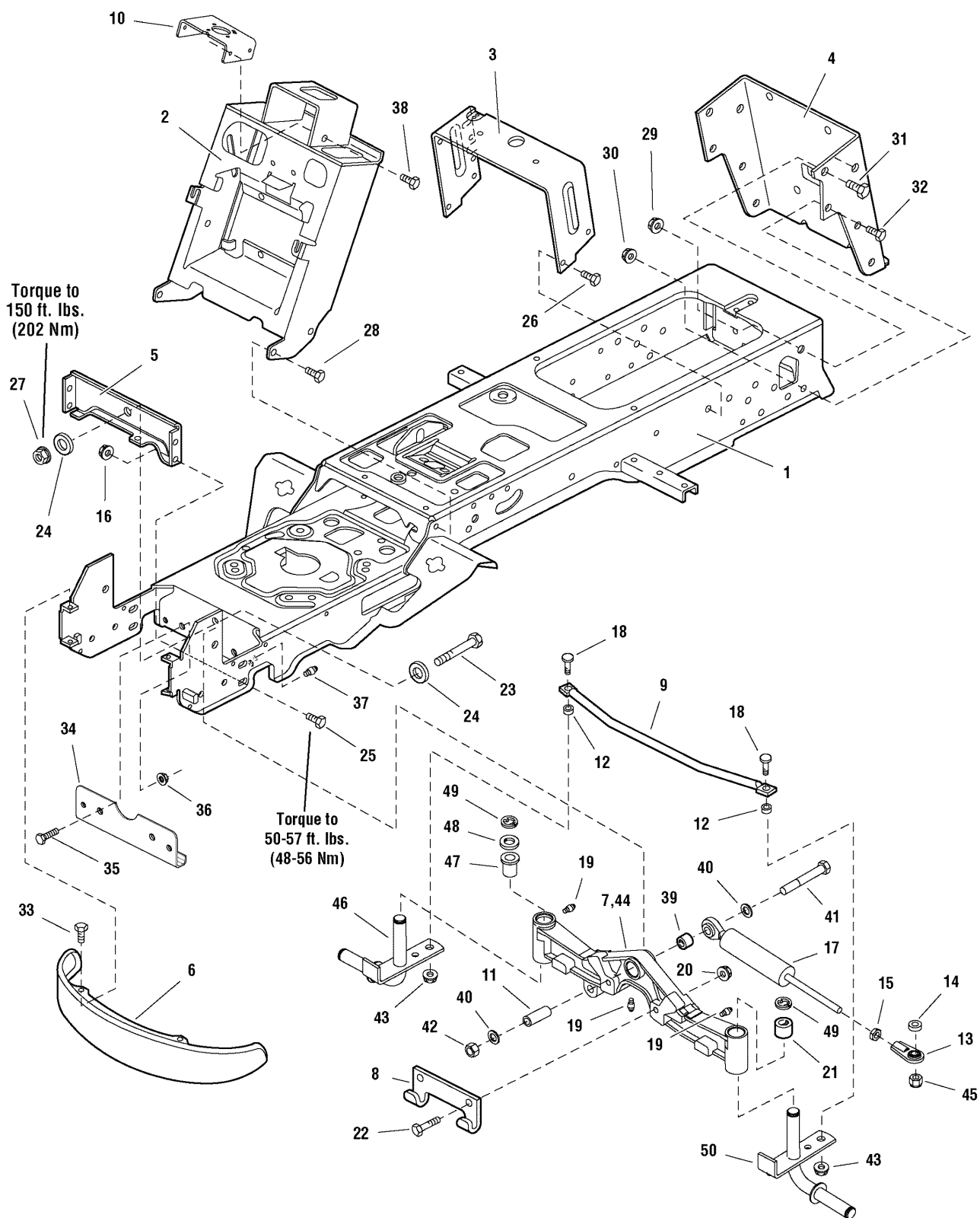
Footnotes:



Steering Group - Power Steering

Item	Part No	Qty	Description	Note
1	1733363	1	STEERING WHEEL	
4	1724685A	1	PLATE, Steering Mounting	
5	1960655	2	CARRIAGE BOLT, 5/16-18 x 1-1/4 G5	
6	1725294	1	ADAPTER, Tilt	
7	1723898	2	SPACER	
8	1933988	2	NUT, Push Pal	
9	1960636	2	NUT, Hex Keps 5/16-18	
10	1733790	1	STEERING UNIT, Tilt	
11	1686970	1	BELLOWS, Tilt Steering Unit w/Slot	
12	1725024	1	CAP, Steering Wheel	
13	1716518	2	DECAL, Power Steering	
14	1924366	1	WASHER, 5/8	
15	1960576	1	NUT, Hex Lock ESNA Light 5/8-18	

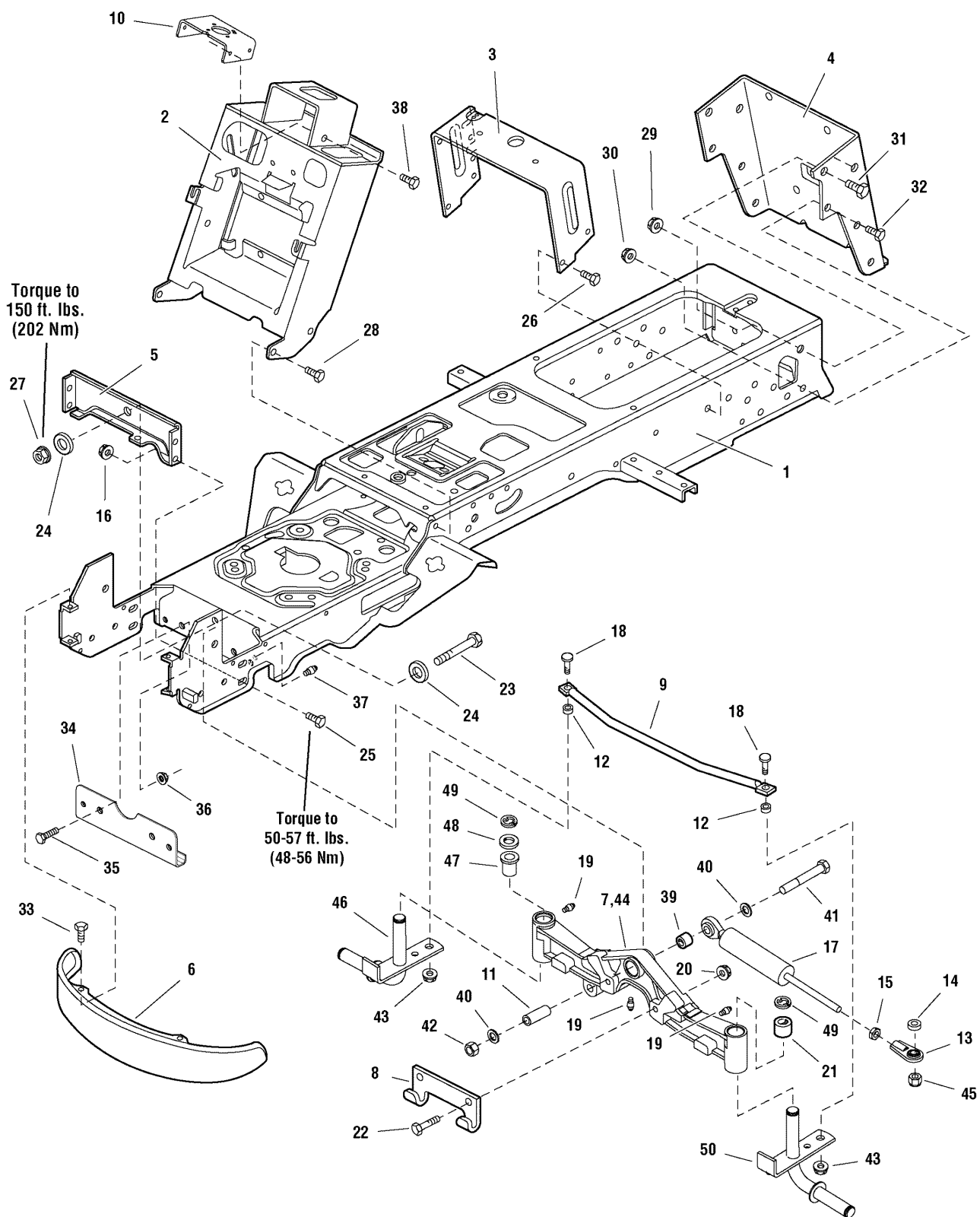
Footnotes:



Frame Group - Power Steering

Item	Part No	Qty	Description	Note
1	1733765A	1	FRAME ASSEMBLY, Front & Rear	
2	1733139A	1	TOWER & SUPPORT ASSEMBLY	
3	1723528A	1	SUPPORT, Seat Deck	
4	1722602A	1	BACKPLATE, Hitch	
5	1722212A	1	PLATE, Axle Support	
6	1721805A	1	BUMPER, 14GA	
7	1732937A	1	AXLE, SPINDLES & BUSHINGS ASSEMBLY	
8	1721918A	1	HOOK, "J"	
9	1732759A	1	ROD, Tie, Flat Ends	
10	1733044A	1	SUPPORT, Steering Unit	
11	1721752	1	SPACER, Powdered Metal	
12	1611705	2	SPACER	
13	1702779	1	JOINT, Ball, 1/2-20 Thread	
14	1719725	1	SPACER	
15	1919262	1	NUT, Hex Jam, 1/2-20	
16	1930645	4	NUT, Hex Flange, 3/8-16 Two-Way Lock	
17	1732439	1	CYLINDER, Hydraulic Steering	
18	1931350	2	CARRIAGE BOLT, 3/8-16 x 1 G5	
19	1704314	3	LUBE FITTING, 1/4 Drive	
20	1930650	2	NUT, Hex Flange 7/16-14 Two Way Lock	
21	1732208	1	SPACER, Powdered Metal	
22	1927531	2	CAPSCREW, Hex Head 7/16-14 x 2 G8	
23	2860645	1	CAPSCREW, Hex Head 5/8-11 x 3-1/2 G5	
24	1960035	2	WASHER, 5/8	
25	1933260	4	SCREW, Hex Whiz Lock Flange 3/8-16 x 3/4	
26	1664847	4	SCREW, Hex Washer Head Taptite 5/16-18 x 3/4	
27	2860646	1	NUT, Hex Flange 5/8-11 Two Way Lock	
28	1923683	4	SCREW, Hex Washer Head Taptite 3/8-16 x 3/4	
29	2860668	2	NUT, Hex Flange 1/2-13 Whiz Lock	
30	1928352	2	NUT, Hex Flange 3/8-16 Whiz Lock Large	
31	1923114	2	CAPSCREW, Hex Head 1/2-13 x 1 G5	
32	1921210	2	CAPSCREW, Hex Head 3/8-16 x 1 G5	
33	1960086	4	SCREW, Truss Head Torx Drive 5/16-18 x 7/8	
34	1724801A	1	PLATE, Axle "U" Form	
35	1930591	2	SCREW, Hex Whiz Lock Flange 5/16-18 x 3/4	
36	1931277	2	NUT, Hex Flange 5/16-18 Whiz Lock	
37	2821133	2	FITTING, Lube 1/4 Drive	

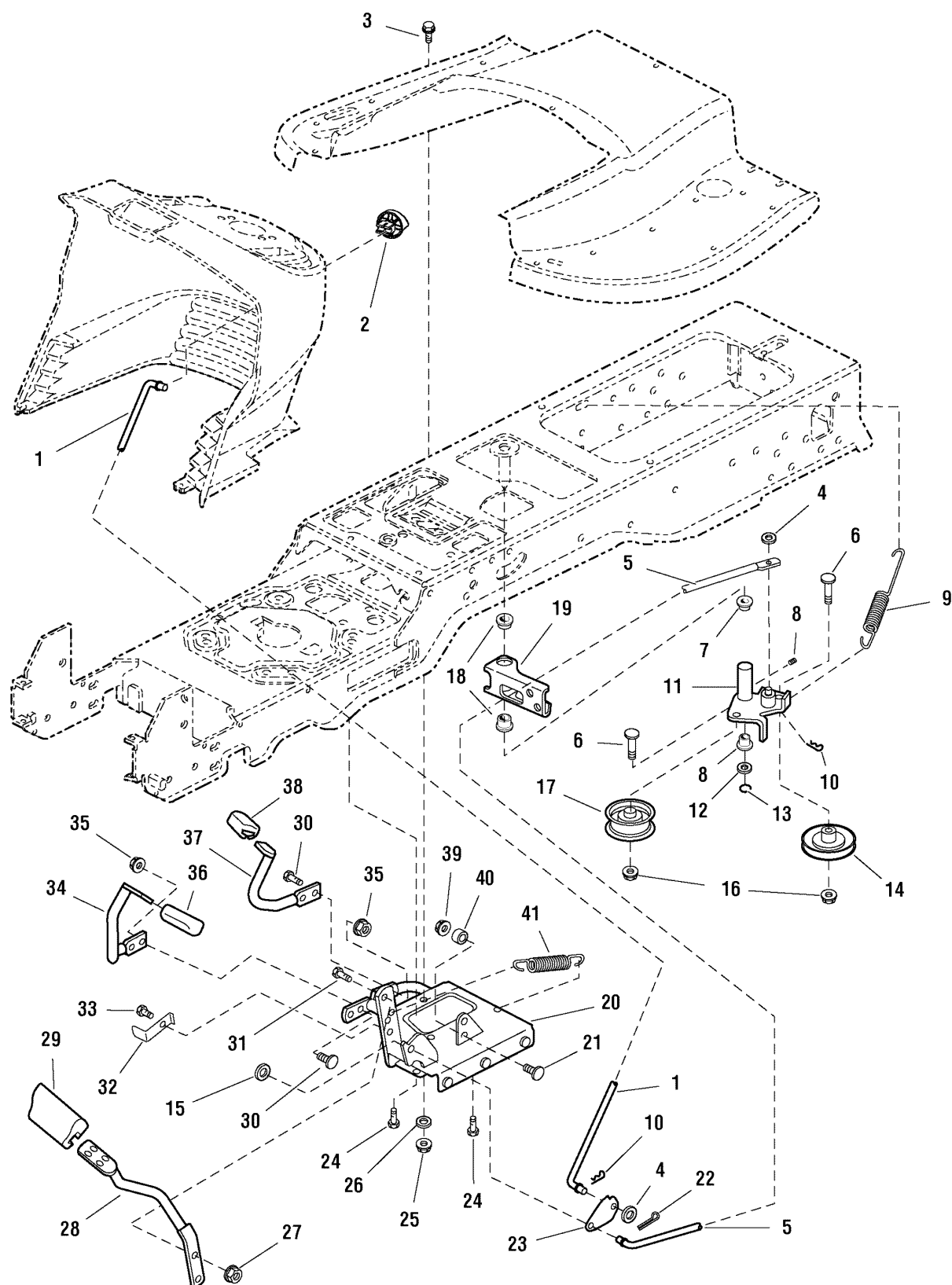
Footnotes:



Frame Group - Power Steering

Item	Part No	Qty	Description	Note
38	1924856	4	SCREW, Hex Washer Head Taptite 5/16-18 x 1/2	
39	1733912A	1	SPACER	
40	1924366	2	WASHER, 5/8	
41	1960713	1	CAPSCREW, Hex Head	
42	1960714	1	NUT, Hex Toplock	
43	1960339	2	NUT, Hex Flange 3/8-16 Machine Lock	
44	1733851	1	AXLE, Front Casting	
45	1960355	1	NUT, Hex Lock ESNA Heavy 1/2-13	
46	1732939	1	SPINDLE & ARM ASSEMBLY, R.H.	
47	1721682	6	BUSHING, Axle	
48	1919394	1	WASHER, 1	
49	2832577	2	RING, Retaining, Extension	
50	1734202	1	SPINDLE & ARM ASSEMBLY, L.H.	

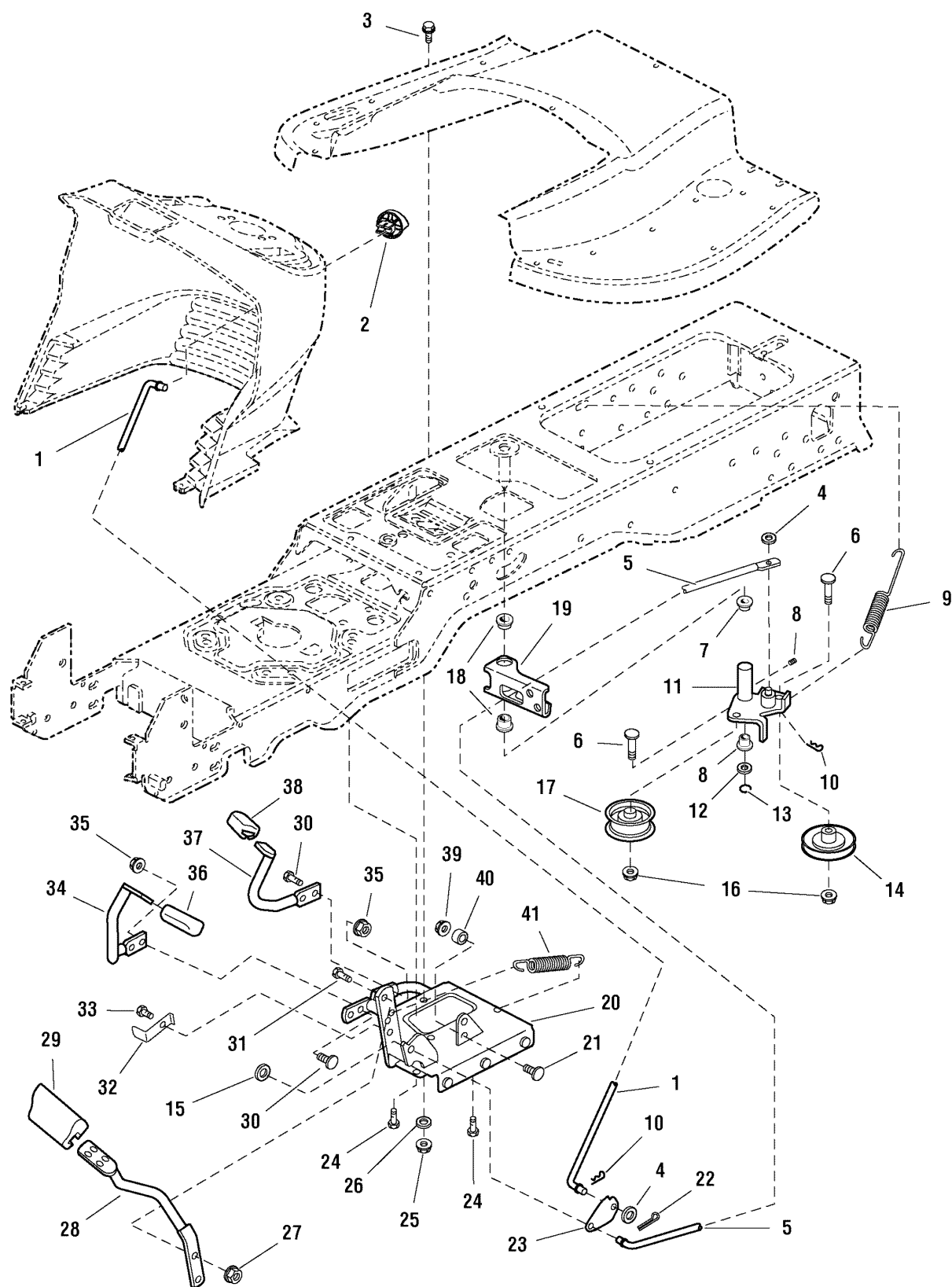
Footnotes:



Controls Group

Item	Part No	Qty	Description	Note
1	1721353	1	ROD, Brake Lock	
2	1721891	1	KNOB, Push On, Red Plastic "P"	
3	1930591	1	CAPSCREW, Hex Flange Whiz Lock, 5/16-18 x 3/4	
4	1919326	2	WASHER, 5/16, Black	
5	1721476	1	ROD, Brake	
6	1931353	2	CARRIAGE BOLT, 3/8-16 x 1 3/4	
7	1663114	2	BUSHING, 5/8 x 3/4 x 3/4, Nylon	
8	2821133	1	FITTING, Lube, 1/4	
9	1725250	1	SPRING, Extension	
10	1722460	3	PIN, Quick	
11	1724917	1	ARM & HUB ASSEMBLY, Idler	
12	1960020	1	WASHER, 5/8	
13	1704420	1	RING, Clipping Extension	
14	1721134	1	PULLEY, w/Bearing	
15	1924940	1	WASHER, 3/8	
16	1960687	2	NUT, Hex Flange ESNA, 3/8-16	
17	1721133	1	PULLEY, Idler	
18	1723237	2	BUSHING, 1 x 1-1/8 x 5/8, Nylon	
19	1722513	1	ARM, Brake	
20	1726763	1	PEDAL ASSEMBLY, Foot	
21	1931320	1	CARRIAGE BOLT, 1/4-20 x 1-1/4	
22	1918447	1	PIN, Cotter, Black	
23	1721354A	1	LATCH, Brake	
24	1664847	3	CAPSCREW, Hex Washer Head Taptite, 5/16-18 x 3/4	
25	1919438	1	NUT, Hex Lock ESNA Light, 5/16-18	
26	1919381	1	WASHER, 5/16, Black	
27	1927557	2	NUT, Hex Flange Whiz Lock Large, 5/16-18	
28	1722535A	1	PEDAL, Brake	
29	1721577	1	PAD, Brake Pedal	
30	1931334	4	CARRIAGE BOLT, 5/16-18 x 7/8	
31	1921333	2	CAPSCREW, 5/16-18 x 1	
32	1722083A	1	ACTUATOR, Switch 2.53" Long	
33	1923683	1	CAPSCREW, Hex Washer Head Taptite, 3/8-16 x 3/4	
34	1722070A	1	PEDAL, Forward	
35	1960636	4	NUT, Hex KEPS, 5/16-18	
36	1721675	1	PAD, Foot Pedal Forward	
37	1722071A	1	PEDAL, Reverse	

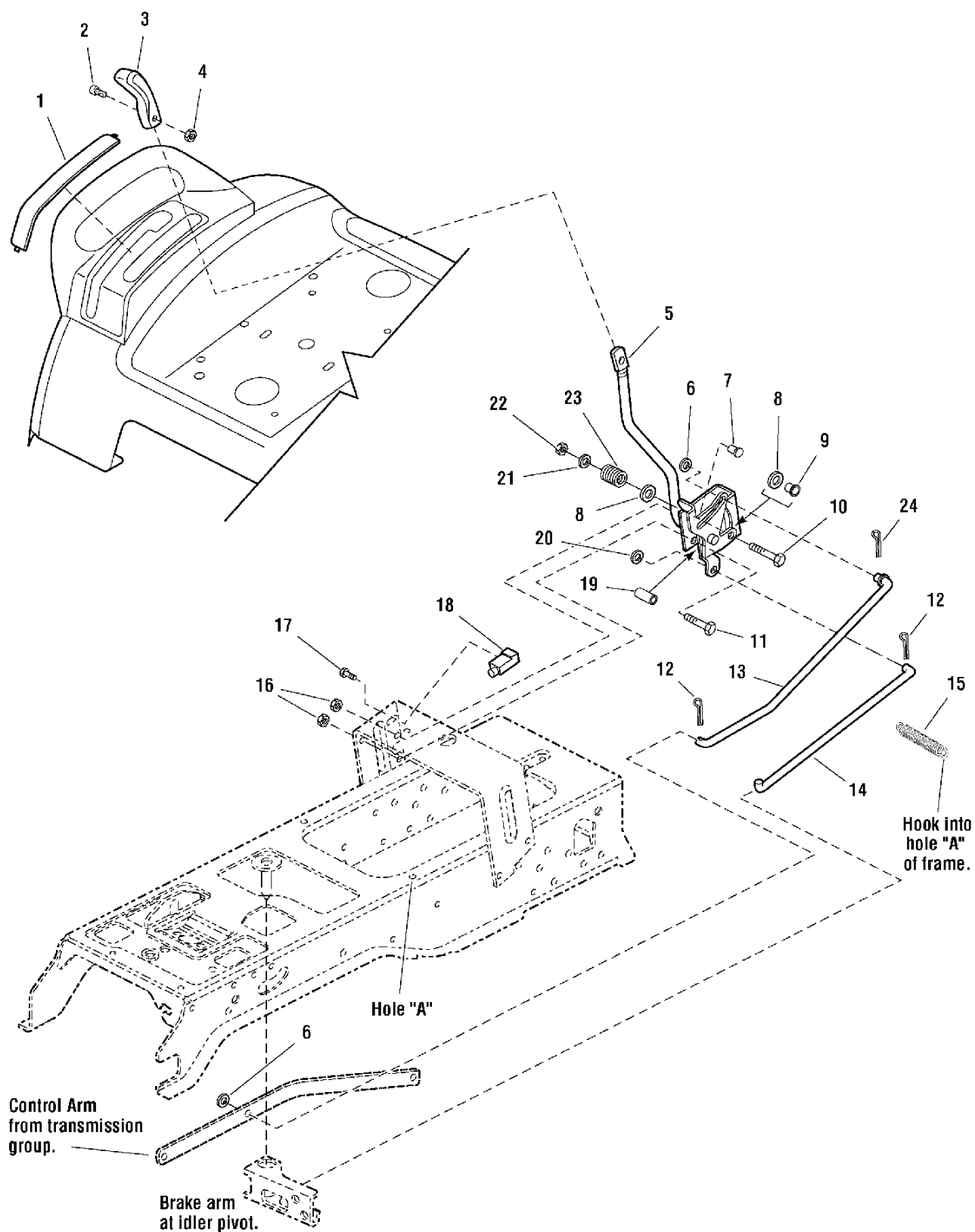
Footnotes:



Controls Group

Item	Part No	Qty	Description	Note
38	1721674	1	PAD, Foot Pedal Reverse	
39	1920397	1	NUT, Hex Lock ESNA Light, 1/4-20	
40	1686612	1	CAM, Roller	
41	1721995	1	SPRING, Extension	

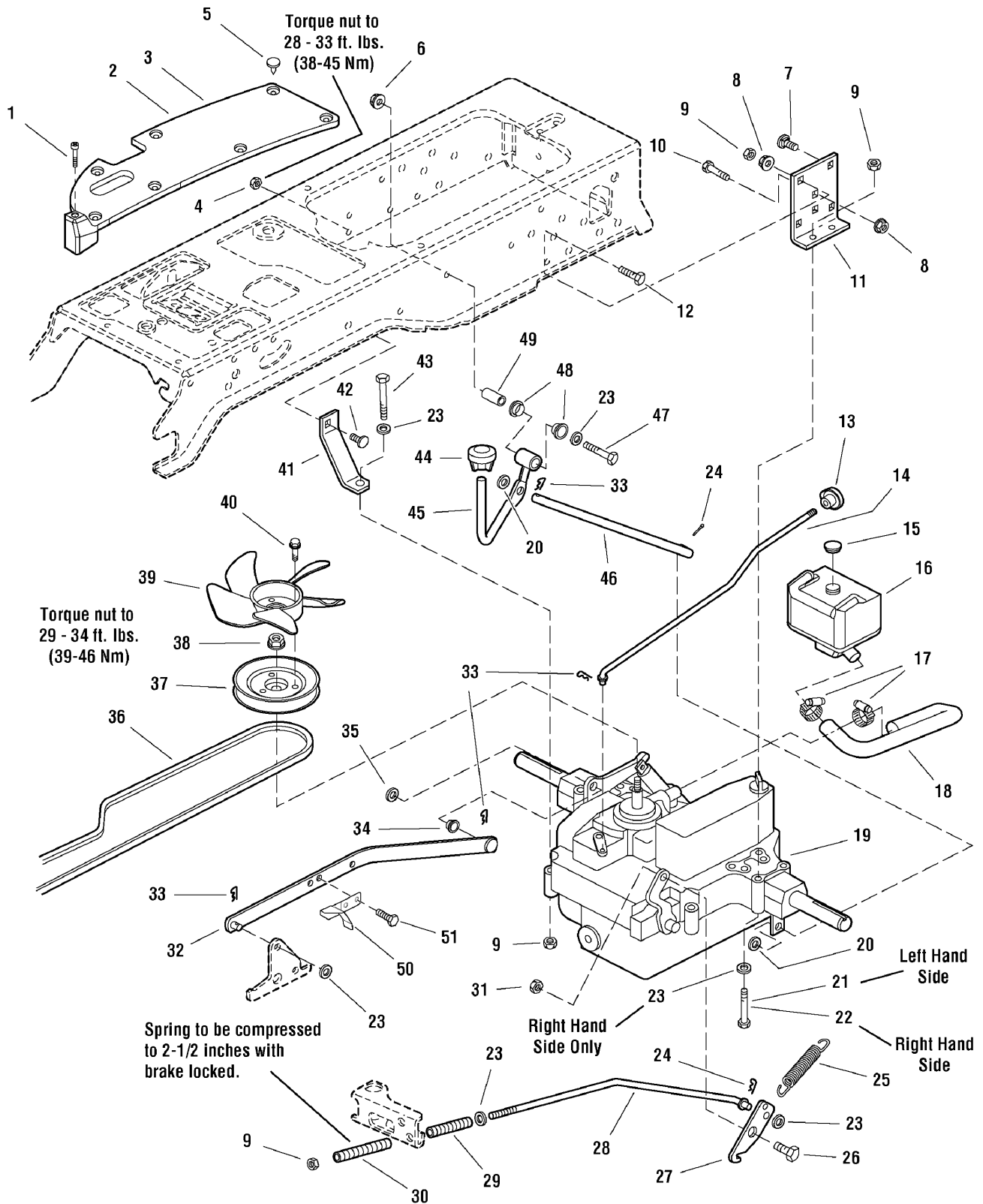
Footnotes:



Cruise Control Group

Item	Part No	Qty	Description	Note
1	1722314	1	COVER, w/Cruise Icon	
2	1960666	1	SCREW, Torque Head Plus Socket Head, 1/4-20 x 7/8	
3	1722303	1	KNOB, Cruise	
4	1920397	1	NUT, Hex Lock ESNA Light, 1/4-20	
5	1722003	1	LEVER & BRACKET ASSEMBLY, Cruise	
6	1960103	2	WASHER, 3/8, Black	
7	1931333	1	CARRIAGE BOLT, 5/16-18 x 3/4	
8	1924361	2	WASHER, 1/2	
9	1709043	1	SPACER, w/Flange, 11/32 x 15/32 x 3/4	
10	1931342	1	CARRIAGE BOLT, 5/16-18 x 2-3/4	
11	1960273	1	CARRIAGE BOLT, 5/16-18 x 2-1/4	
12	1722460	2	PIN, Quick	
13	1722117	1	ROD, Cruise	
14	1722481	1	ROD, Return	
15	2159106	1	SPRING, Cruise Return to Frame	
16	1960636	2	NUT, Hex KEPS, 5/16-18	
17	1960001	2	CAPSCREW, Hex Washer Head Plastite, 10-14 x 5/8	
18	1717050	1	SWITCH, Push, Neutral Start, Gray	
19	1722080	1	SPACER, 11/32 x 5/8 x 1-13/32	
20	1919326	1	WASHER, 5/16, Black	
21	1919381	1	WASHER, 5/16, Black	
22	1919438	1	NUT, Hex Lock ESNA Light, 5/16-18	
23	1677746	1	SPRING, Compression	
24	1918447	1	PIN, Cotter	

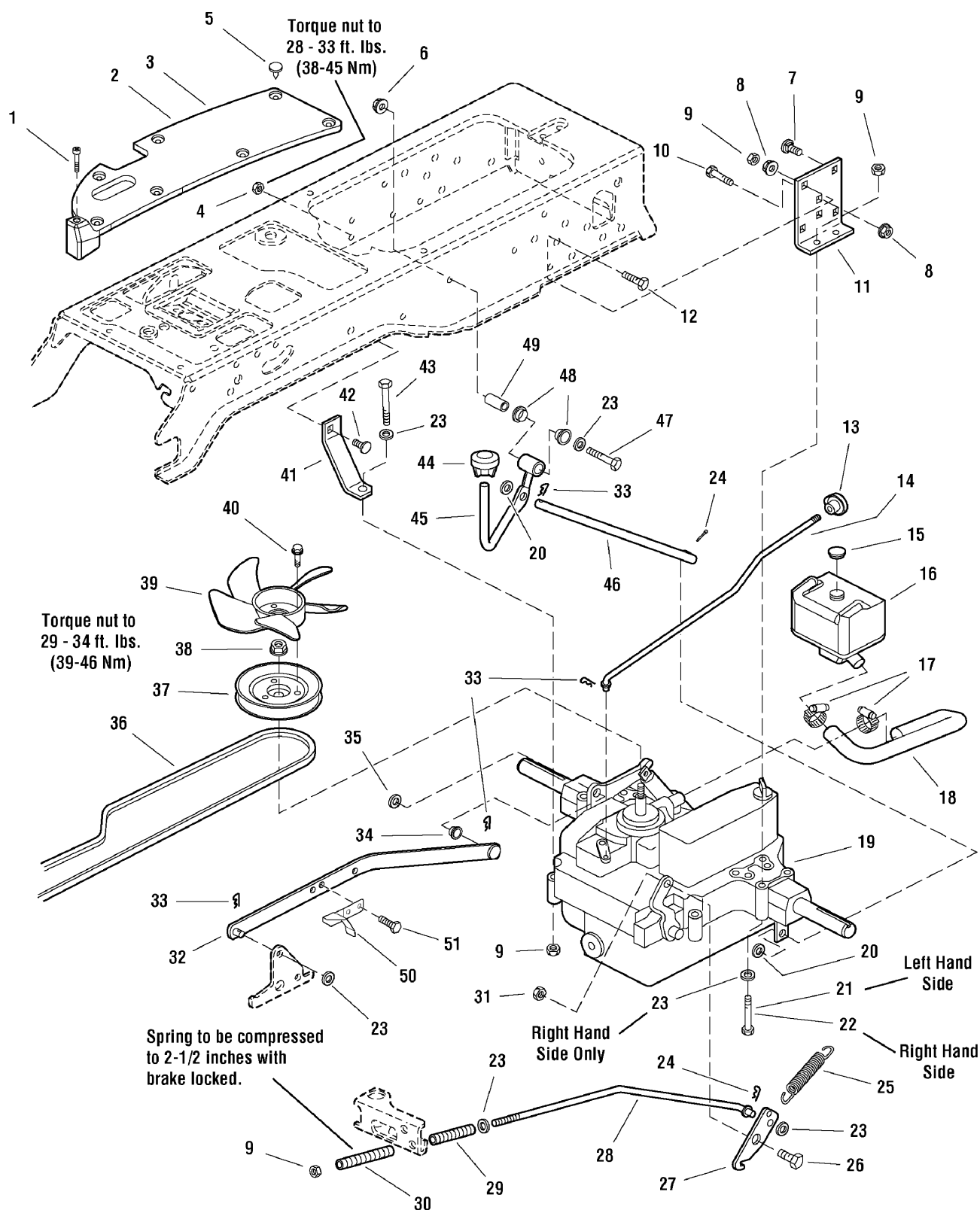
Footnotes:



Transmission Group

Item	Part No	Qty	Description	Note
1	1960676	2	SCREW, Pan Head Trox Taptite, 1/4-20 x 1-1/4	
2	1722173	1	PAD, Footrest, RH	
3	1722174	1	PAD, Footrest, LH, Differential Lock	
4	1960636	1	NUT, Hex KEPS, 5/16-18	
5	1704351	15	FASTENER, 3/4 Long Stem Plastic	
6	1928352	1	NUT, Hex Flange Whiz Lock, 3/8-16, Large	
7	1931350	4	CARRIAGE BOLT, 3/8-16 x 1	
8	1960637	6	NUT, Hex KEPS, 3/8-16	
9	1960687	7	NUT, Hex Flange ESNA, 3/8-16	
10	1960136	1	CAPSCREW, Hex Head, 3/8-16 x 1	
11	1721728A	2	SUPPORT	
12	1921969	1	CAPSCREW, Hex Head 3/8-16 x 1-1/2	
13	1723126	1	KNOB, Internal Thread 1/4-20	
14	1721622	1	ROD, Free Wheel, 18-3/16 Long	
15	1722711	1	CAP, Expansion Tank Plastic	
16	1722430	1	TANK, Oil Natural	
17	1723214	2	CLAMP, Hose Worm Drive # 20 1 3/4"	
18	1722468	1	HOSE, Expansion Tank Formed	
19	1721404	1	TRANSMISSION ASSEMBLY, K71E	
20	1918267	2	WASHER, 7/16	
21	1922918	2	CAPSCREW, LH, Hex Head, 3/8-16 x 3-1/4	
22	1960653	2	CAPSCREW, RH, Hex Head, 3/8-16 x 3-3/4	
23	1924940	9	WASHER, 3/8	
24	1918447	2	PIN, Cotter, 3/32 x 3/4	
25	2159106	1	SPRING, Extension	
26	1923114	1	CAPSCREW, Hex Head, 1/2-13 x 1	
27	1721474A	1	ARM, Brake	
28	1721470	1	ROD, Brake	
29	1722684	1	SPRING	
30	1729277	1	SPRING	
31	1960379	1	NUT, Hex Lock ESNA Light, 1/2-13, Thin	
32	1726753	1	ARM & WELD, PINS ASSEMBLY, Control K71	
33	1722460	5	PIN, Quick	
34	1722648	1	BEARING, 1/2 x 9/16 x 11/32, Nylon	
35	1960027	1	WASHER, 1/2	
36	1721393	1	V-BELT	
37	1722194	1	PULLEY & HUB ASSEMBLY, Transmission	

Footnotes:

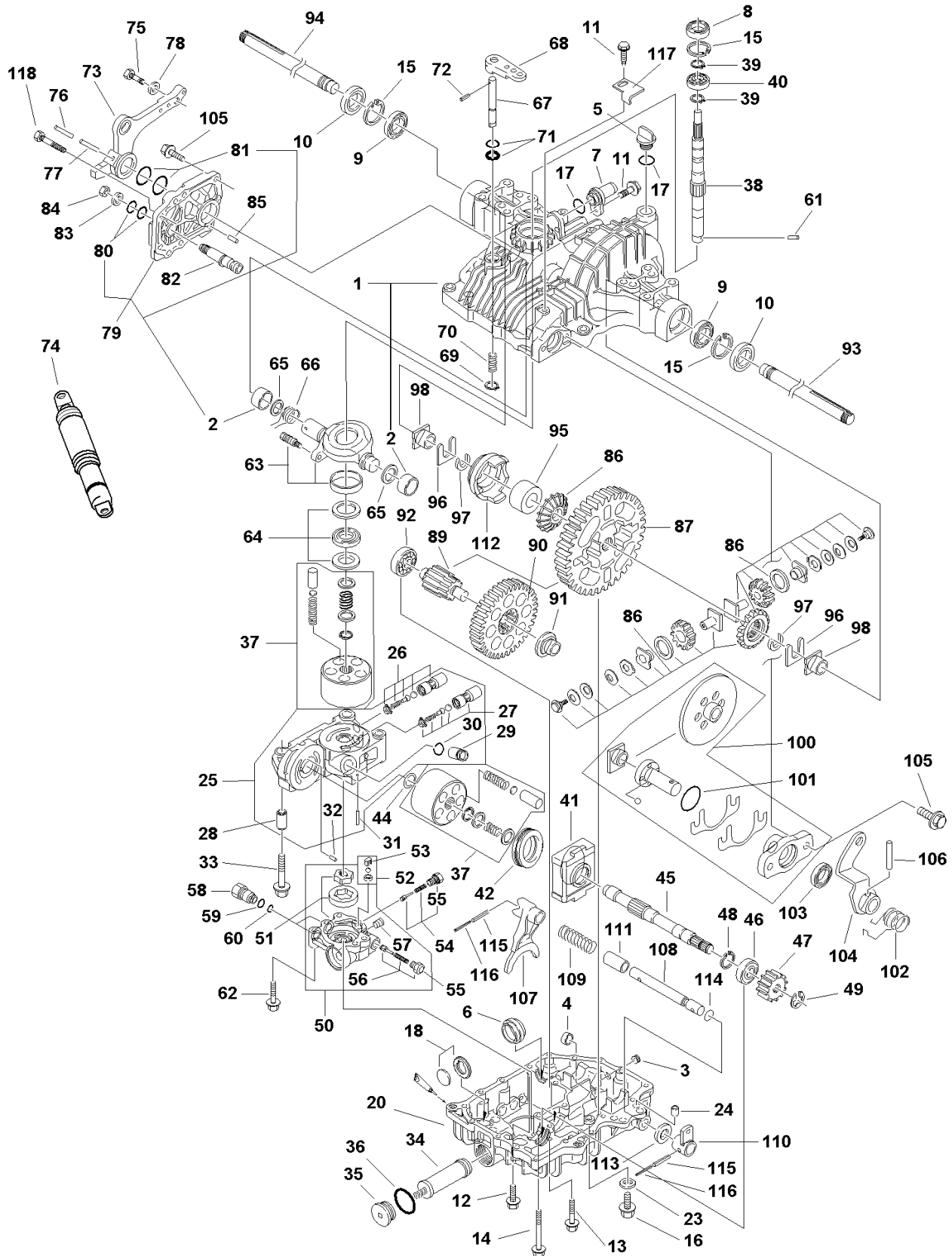


Transmission Group

Item	Part No	Qty	Description	Note
38	1722517	1	NUT, Hex Flange, M12-1.75, Nylon Insert	
39	1719233	1	FAN, 5 Blades, Nylon, 3-Holes	
40	1933958	3	CAPSCREW, Hex Washer Head Taptite, 1/4-20 x 1-1/8	
41	1721412A	1	BRACKET, Transmission	
42	1931335	1	CARRIAGE BOLT, 5/16-18 x 1	
43	1921973	1	CAPSCREW, Hex Head, 3/8-16 x 2-3/4	
44	1716289	1	KNOB, 1 Top	
45	1721360	1	ROD & TUBE ASSEMBLY, Differential Lock, Pedal	
46	1721367	1	ROD, Differential Lock, K71	
47	1922130	1	CAPSCREW, Hex Head 3/8-16 x 2-1/4	
48	1676148	2	BUSHING, 5/8 x 3/4 x 13/32, Powder Metal	
49	1669105AA	1	SPACER, 1 1/2" Long Hardened	
50	1727215A	1	ACTUATOR, Switch	
51	1924856	2	CAPSCREW, Hex Head Taptite, 5/16-18 x 1/2	

Footnotes:

Transmission SERVICE PARTS - Tuff Torq K-71E without Diff Lock

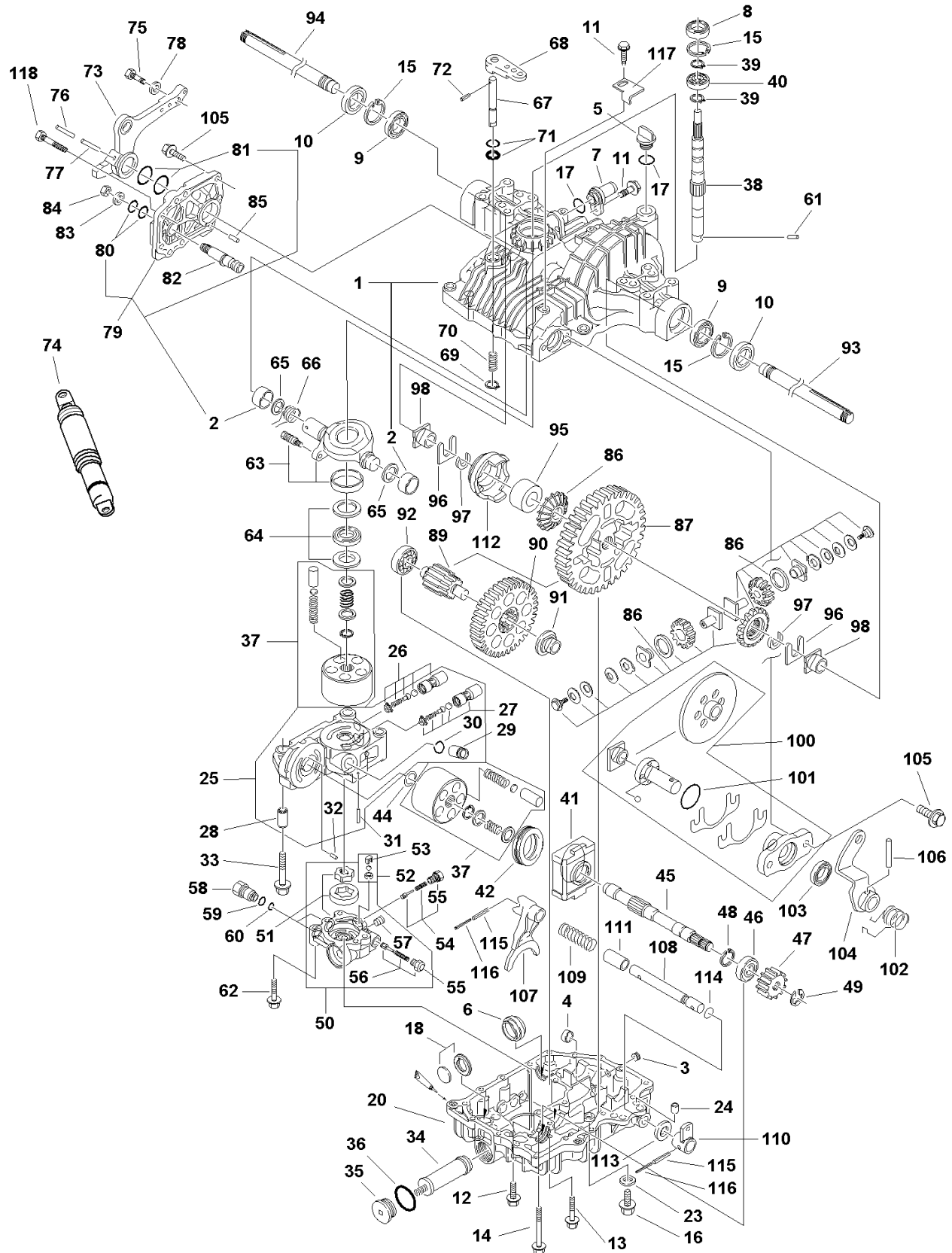


Transmission SERVICE PARTS - Tuff Torq K-71E without Diff Lock

Item	Part No	Qty	Description	Note
1	1723764	1	UPPER HOUSING COMPLETE	
2	1720757	2	BEARING, 28 x 15	
3	1720758	1	TAPER PLUG, 1/8	
4	1720759	1	BORE PLUG, 17	
5	1720760	1	CAP, Oil, 20	
6	1720761	1	FILTER	
7	1720762	1	FITTING	
8	1720782	1	SEAL	
9	1720783	2	BEARING	
10	1720784	2	SEAL	
11	1720785	2	SCREW, Tapping, 8 x 25	
12	1707789	18	SCREW, Tapping, 8 x 30	
13	1720786	1	SCREW, Tapping, 8 x 45	
14	1718226	2	BOLT, 8 x 75	
15	1720787	3	RING, 47	
16	1720788	2	BOLT, 10 x 12	
17	1707786	2	PACKING, P18	
18	1718065	1	MAGNET COMPLETE	
20	1723765	1	LOWER HOUSING COMPLETE	
23	1720796	1	WASHER, Seal 10	
24	1720797	2	PIPE, 13 x 11.3	
25	1720798	1	CENTER CASE COMPLETE	
26	1720799	1	VALVE, (A-1 SET)	
27	1720800	2	VALVE, (A-2 SET)	
28	1720801	2	KNOCK PIN, 15.5 x 30	
29	1720802	1	PLUG, 16 x 25	
30	1720803	1	PACKING	
31	1720804	2	PIN, 8 x 14	
32	1718070	1	PIN, 3 x 9.8	
33	1720805	3	BOLT, 10 x 75	
34	1720806	1	FILTER	
35	1720807	1	CAP, (M40)	
36	1720808	1	PACKING	
37	1720809	2	CYLINDER BLOCK COMPLETE	
38	1723782	1	PUMP SHAFT	
39	1720811	2	RING, 17	

Footnotes:

Transmission SERVICE PARTS - Tuff Torq K-71E without Diff Lock

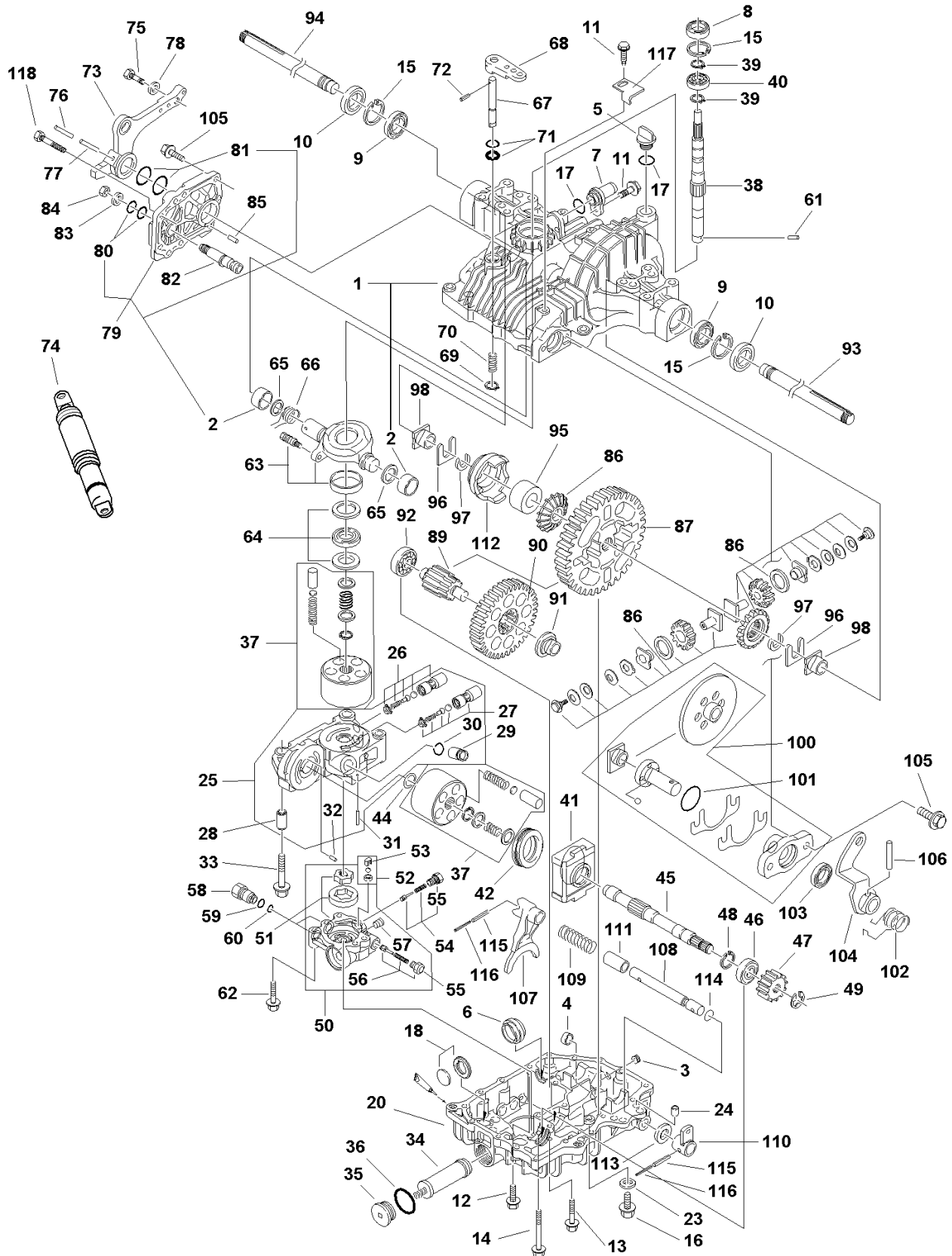


Transmission SERVICE PARTS - Tuff Torq K-71E without Diff Lock

Item	Part No	Qty	Description	Note
40	1720812	1	BEARING, 6303	
41	1720813	1	HOUSING	
42	1720814	1	BEARING, 51207	
44	1720817	1	WASHER, 18 x 31 x 1	
45	1720818	1	SHAFT MOTOR	
46	1720819	1	BEARING 6004 SH2 U	
47	1720820	1	MOTOR GEAR	
48	1720821	1	SNAP RING, 20	
49	1718076	1	RING, E15	
50	1720822	1	PUMP CASE S/A	
51	1720823	1	PUMP CASE COMPLETE	
52	1720824	1	3RD CHECK COMPLETE	
53	1720825	1	HOLDER, (SEAT)	
54	1720826	1	VALVE, (IMP COMPLETE)	
55	1720827	2	PLUG	
56	1720828	1	VALVE, (CHARGE COMPLETE)	
57	1708665	1	PLUG, PT 1/8	
58	1720829	2	CONNECTOR	
59	1723773	2	O-RING	
60	1720831	2	PACKING, 6.1	
61	1720832	1	PIN, 3.2 x 21	
62	1720833	3	BOLT, 8 x 45	
63	1723781	1	SWASH PLATE COMPLETE	
64	1720835	1	BEARING COMPLETE	
65	1720836	2	WASHER	
66	1720837	1	SPRING (N/C)	
67	1720838	1	SHAFT (BYPASS)	
68	1720839	1	LEVER (BYPASS)	
69	1718061	1	RING	
70	1708684	1	SPRING	
71	1708691	2	PACKING	
72	1707839	1	PIN, 3.0A*20	
73	1720840	1	CONTROL LEVER	
74	1718039	1	SHOCK ABSORBER	
75	1720841	1	BOLT	
76	1720842	1	PIN, 6.0A x 50	
77	1720843	1	PIN, 3.5A x 50	
78	1720844	1	WASHER, 10	

Footnotes:

Transmission SERVICE PARTS - Tuff Torq K-71E without Diff Lock

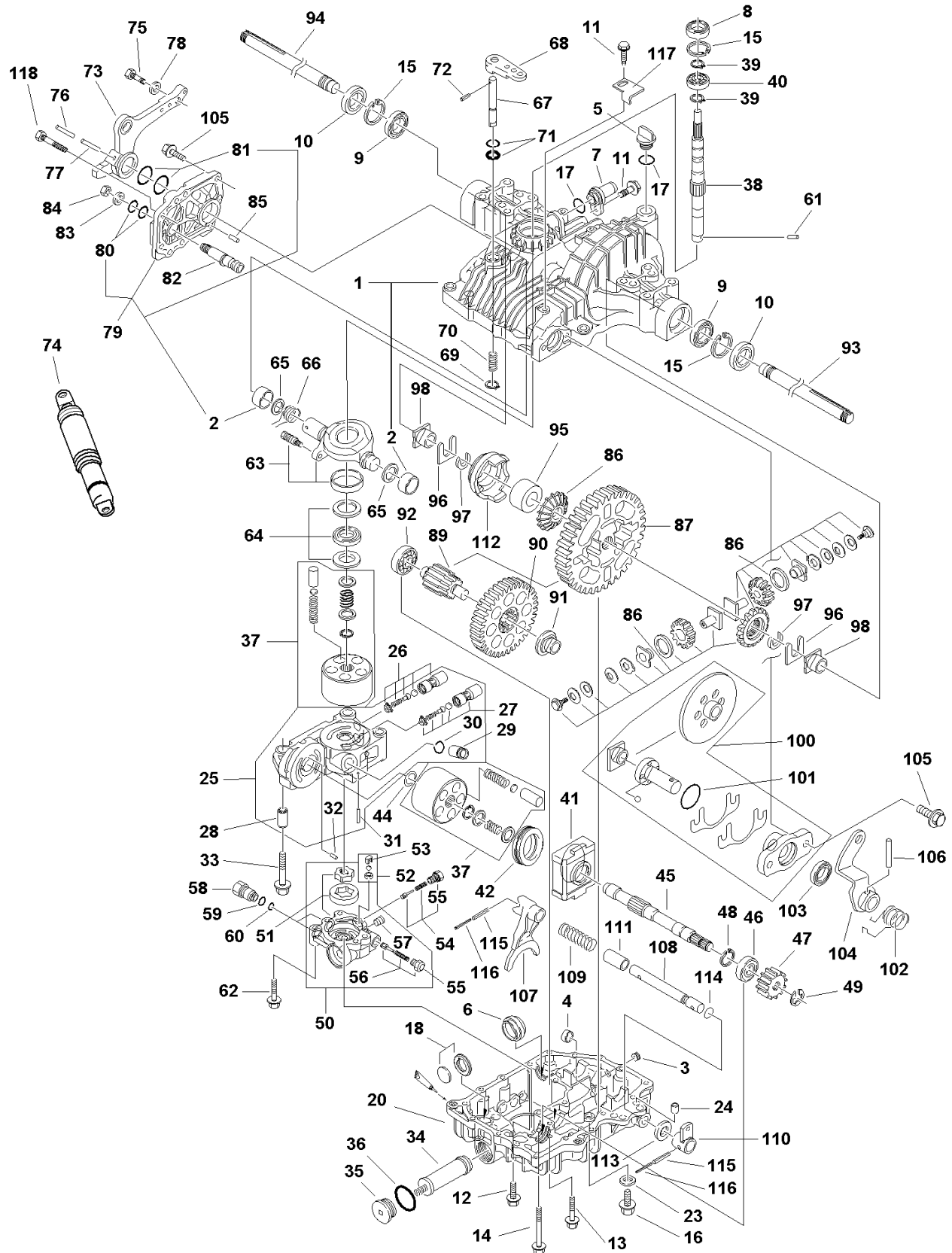


Transmission SERVICE PARTS - Tuff Torq K-71E without Diff Lock

Item	Part No	Qty	Description	Note
79	1723785	1	SIDE COVER SET	
80	1707879	2	PACKING, P14	
81	1720846	2	PACKING, P28	
82	1720847	1	FULCRUM, (ECCENT)	
83	1708689	1	WASHER	
84	1708692	1	NUT 12	
85	1720848	2	PIN, 8 x 16	
86	1723796	2	DIFFERENTIAL GEAR KIT	
87	1720850	1	FINAL GEAR	
89	1720851	1	SHAFT, (F PINION)	
90	1720852	1	REDUCTION GEAR	
91	1720853	1	BUSHING, 15	
92	1720854	1	BEARING, 6203SH2	
93	1720855	1	AXLE SHAFT L	
94	1720856	1	AXLE SHAFT R	
95	1720857	1	COLLAR, (Diff. Lock)	
96	1720858	2	THRUST WASHER	
97	1720859	2	RING	
98	1720860	2	BUSHING	
100	1720862	1	BRAKE KIT	
101	1720863	1	PACKING, G35	
102	1720864	1	SP, (RETURN)	
103	1720865	1	SEAL, TC173007	
104	1720866	1	ARM, (BRAKE)	
105	1720867	2	BOLT, 8 x 25	
106	1718100	1	PIN, 6.0A x 4.0	
107	1720794	2	FORK, (Diff. Lock)	
108	1723783	2	SHAFT, (Diff. Lock)	
109	1720792	1	SPRING, (Diff. Lock)	
110	1720868	1	ARM, (Diff. Lock)	
111	1720869	1	COLLAR, (STOP)	
112	1720870	1	SLIDER, (Diff. Lock)	
113	1720871	1	WASHER, 17 x 32 x 3	
114	1720872	1	PACKING, 1A P12.5	
115	1707840	2	PIN, 6.0A*32	
116	1707834	2	PIN, 3.5A x 32	

Footnotes:

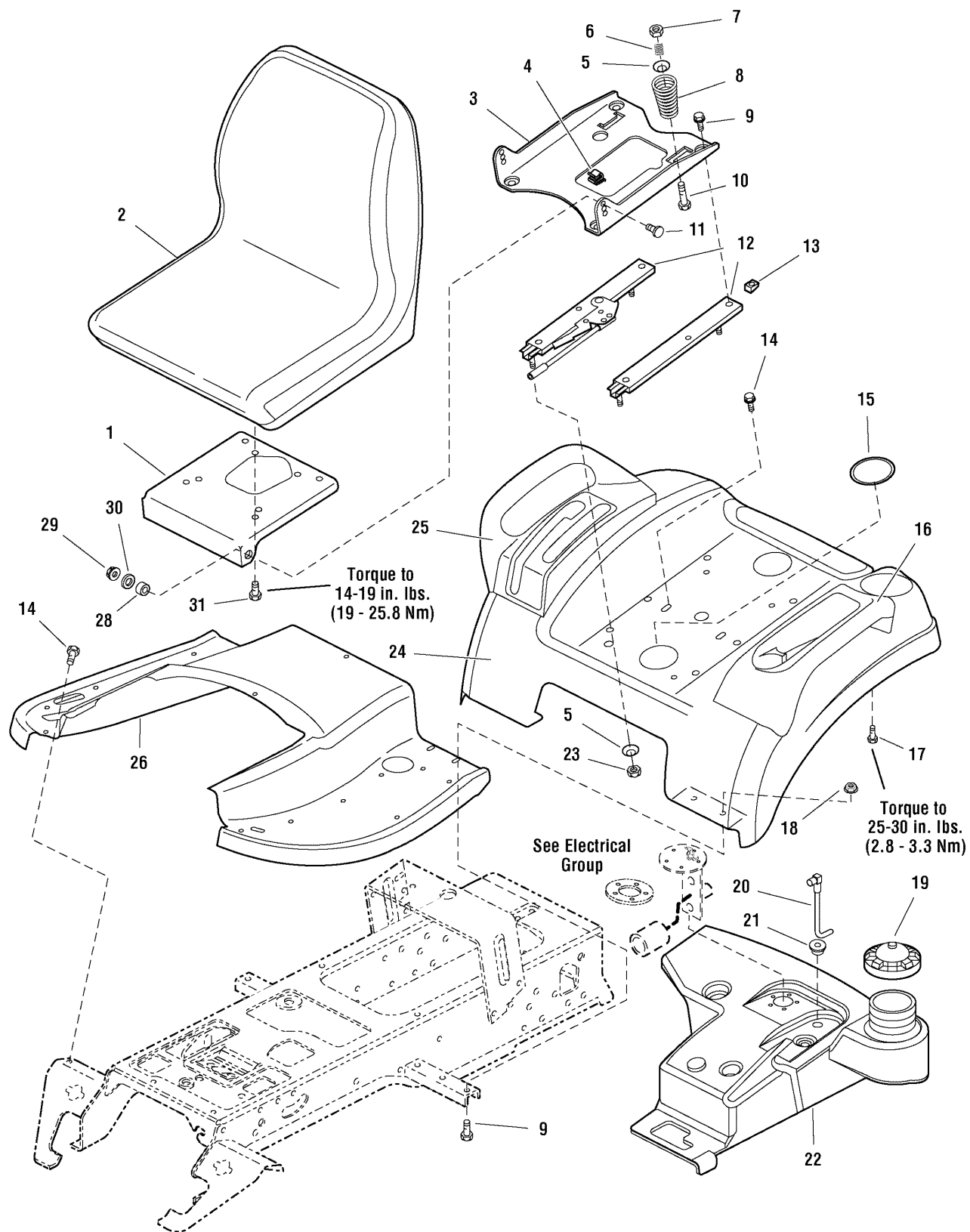
Transmission SERVICE PARTS - Tuff Torq K-71E without Diff Lock



Transmission SERVICE PARTS - Tuff Torq K-71E without Diff Lock

Item	Part No	Qty	Description	Note
117	1721188	1	STOPPER, Brake	
118	1723769	2	SCREW, Tapping 8 x 35	

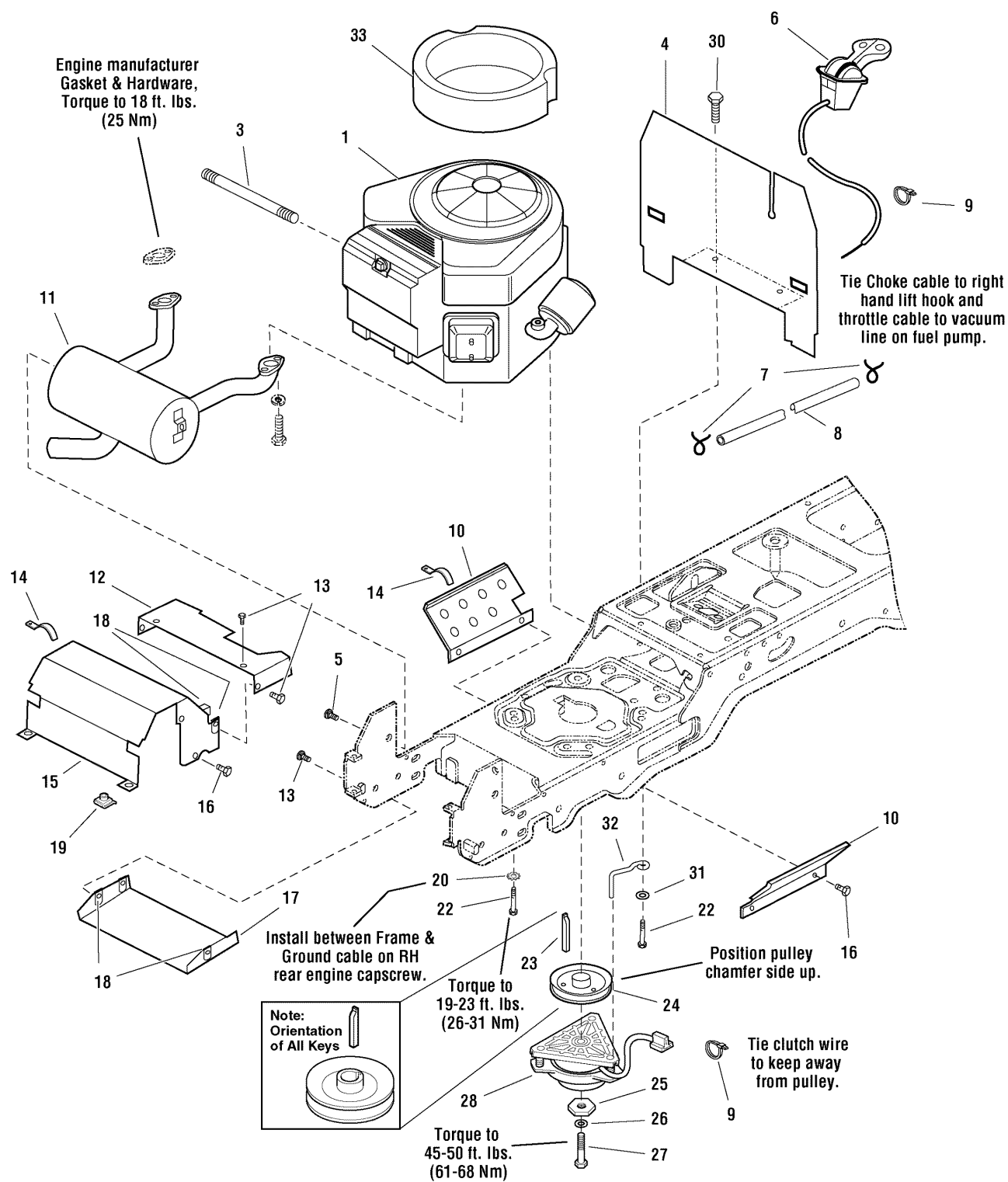
Footnotes:



Seat & Seat Deck Group

Item	Part No	Qty	Description	Note
1	1722129A	1	BRACKET, 1-5/8 x 1-3/4	
2	1722307	1	SEAT, 18" Back	
3	1722128A	1	SUPPORT, Seat	
4	2172434	1	CLIP, Wire	
5	1709256A	2	WASHER, Spring, 5/16 x 1-1/4	
6	1714263	2	SPRING, Compression	
7	1919438	10	NUT, Hex Lock, ESNA Light, 5/16-18	
8	1717051	2	SPRING, Compression	
9	1930591	8	CAPSCREW, Hex Flange Whiz Lock, 5/16-18 x 3/4	
10	1931339	2	CARRIAGE BOLT, 5/16-18 x 2	
11	1931350	2	CARRIAGE BOLT, 3/8-16 x 1	
12	1722356	1	SLIDE, Seat	
13	1935255	4	NUT, Speed, 5/16-18, Lug Type	
14	1930601	4	CAPSCREW, Hex Washer Head Taptite, 5/16-18 x 5/8	
15	1722309	2	PLUG, Plastic	
16	1722109	1	POD, with Cup Holder, LH	
17	2960664	8	CAPSCREW, Hex Washer Head, 1/4-20 x 5/8	
18	1931277	4	NUT, Hex Flange Whiz Lock, 5/16-18	
19	1715917	1	CAP, Gas	
20	1722340	1	TUBE & ELBOW ASSEMBLY	
21	1654930	1	BUSHING, 3/8 x 9/16 x 5/8, Rubber	
22	1722432	1	TANK, Fuel	
23	1960636	8	NUT, Hex KEPS, 5/16-18	
24	1722106CD	1	DECK, Seat, Orange	
24	1722106D	1	DECK, Seat, Red	
25	1722108	1	POD, RH with 2 Slots	
26	1722105CD	1	TUNNEL, Orange	
26	1722105D	1	TUNNEL, Red	
27	1960667	4	SCREW, Hex Flange Whiz Lock, 5/16-18 x 1	
28	1663752	2	SPACER, 25/64 x 5/8 x 3/16, Hardened	
29	1930645	2	NUT, Hex Flange Two-Way Lock, 3/8-16	
30	1924940	2	WASHER, 3/8	
31	1960667	4	CAPSCREW, Hex Flange Whiz Lock Dog Point, 5/16-18 x 1	

Footnotes:

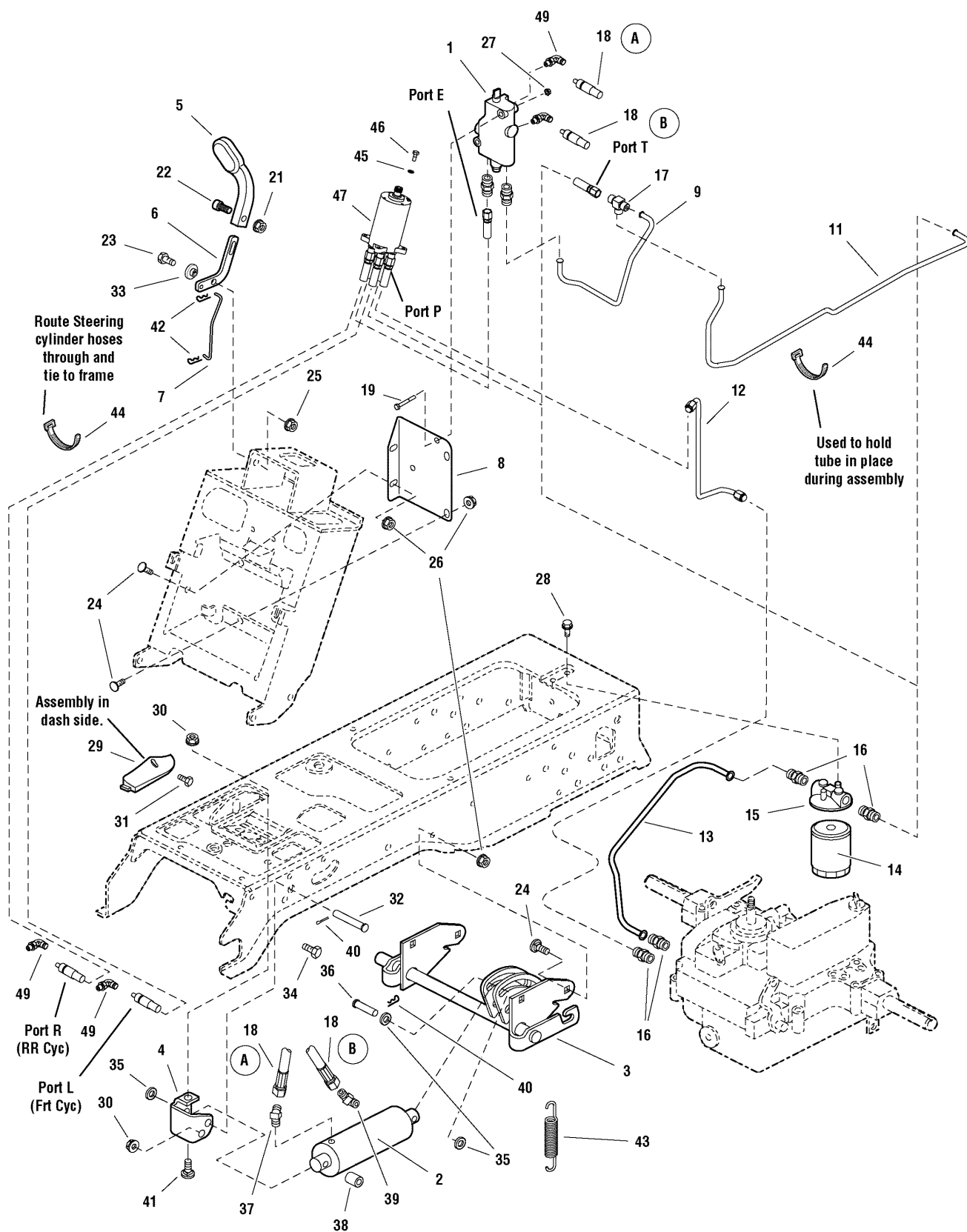


Engine & Electric Clutch Group - 25HP Kohler

Item	Part No	Qty	Description	Note
1	*	1	ENGINE, 25HP Kohler Command Twin - Model CV730S	
3	1723165	1	HOSE, Oil Drain	
4	1722388A	1	BULKHEAD	
5	1924856	2	SCREW, Hex Washer Head Taptite 5/16-18 x 1/2	
6	1727375	1	THROTTLE, Control Double 51.0 LG w/Knobs	
7	2860112	1	CLAMP, Hose	
8	1718678	1	HOSE, Fuel	
9	1701011	3	TIE, Self Locking	
10	1722392A	2	SHIELD, Side	
11	1721705	1	MUFFLER, Kohler Twin	
12	1733884A	1	DUCT, Muffler	
13	1960295	4	SCREW, Hex Whiz Lock Flange 1/4-20 x 5/8	
14	2834683	2	CLIP, Speed Wire	
15	1722389A	1	DUCT, Muffler Top	
16	1929000	8	SCREW, Hex Washer Head Taptite 1/4-20 x 3/8	
17	1722414A	1	SHIELD, Muffler	
18	1960368	8	NUT, Speed 1/4-20 Lug Type	
19	1935255	2	NUT, Speed 5/16-18 Lug Type	
20	2820427	1	LOCKWASHER, External Tooth 3/8	
22	2830598	4	SCREW, Hex Washer Head Taptite 3/8-16 x 1-1/2	
23	1720463	1	KEY, Hi-Pro	
24	1722288	1	PULLEY & HUB ASMY	
25	1708264	1	WASHER, Hex	
26	1918199	1	LOCKWASHER, Spring	
27	1960649	1	CAPSCREW, Hex Head 7/16-20 x 3-1/2 G5	
28	1686883	1	CLUTCH, Electric	
30	1925003	2	SCREW, Hex Washer Head Taptite 1/4-20 x 1/2	
31	1924940	1	WASHER, 3/8	
32	1732026	1	RETAINER, Clutch	
33	1731971	1	EDGING, Rubber	

Footnotes:

Lift Group - Hydraulic Lift with Power Steering

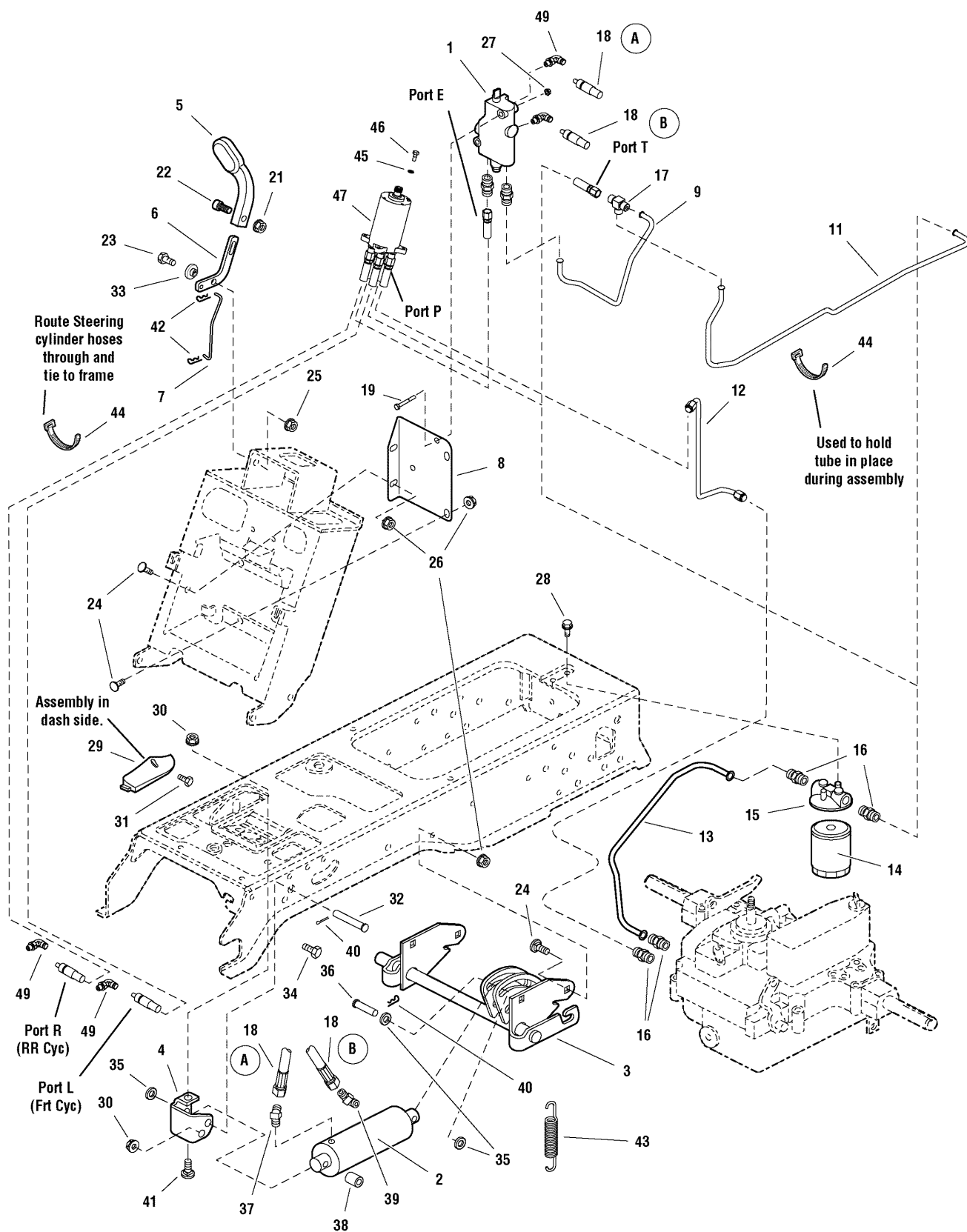


Lift Group - Hydraulic Lift with Power Steering

Item	Part No	Qty	Description	Note
1	1717558	1	VALVE, Control	
2	1722266	1	CYLINDER, Hydraulic	
3	1727436A	1	SHAFT ASSEMBLY, Lift	
4	1722113A	1	SUPPORT, Cylinder	
5	1722146	1	HANDLE, Lift	
6	1721901	1	LEVER, Hydraulic	
7	1727557	1	ROD, Curved Link	
8	1721904A	1	SUPPORT, Control	
9	1722135	1	TUBE, Hydraulic	
11	1722138	1	TUBE, Hydraulic	
12	1733727	1	TUBE, Hydraulic 3 Bends	
13	1733427	1	TUBE, Hydraulic	
13	1722297	1	TUBE, Hydraulic	
14	1719168	1	FILTER, Oil	
15	1719169	1	BASE, Oil Filter	
16	1722123	4	FITTING, Straight	
17	1733211	1	FITTING, Tee, 3 Ports / Hydraulic Hose	
18	1733216	2	HOSE ASSEMBLY, Hydraulic	
19	1921963	2	CAPSCREW, Hex Head, 1/4-20 x 2 G5	
20	1727778A	1	SHAFT ASSEMBLY, Lift	
21	1920397	1	NUT, Hex Lock ESNA Light 1/4-20	
22	1960666	1	SCREW, Torx Plus Socket Head 1/4-20 x 7/8	
23	1921333	1	CAPSCREW, Hex Head 5/16-18 x 1 G5	
24	1931333	8	CARRIAGE BOLT, 5/16-18 x 3/4 G5	
25	1919438	1	NUT, Hex Lock ESNA Light 5/16-18	
26	1960636	8	NUT, Hex KEPS 5/16-18	
27	2828372	2	NUT, Hex KEPS 1/4-20	
28	1931646	2	SCREW, Hex Whiz Lock Flange, 1/4-20 x 1/2	
29	1722285	1	COVER, Dash ABS	
30	1960637	2	NUT, Hex KEPS 3/8-16	
31	1722607	1	SCREW, Pan Head Torque, #8-16 x 1/2, Plastite	
32	1722147	1	PIN, Clevis	
33	1723244	1	SPACER, Hydraulic Lift Pivot	
34	1921210	1	CAPSCREW, Hex Head 3/8-16 x 1 G5	
35	1960027	3	WASHER, 1/2	
36	1722819	1	PIN, Flat Head Drilled	
37	1722122	1	FITTING, Elbow 1/2	

Footnotes:

Lift Group - Hydraulic Lift with Power Steering

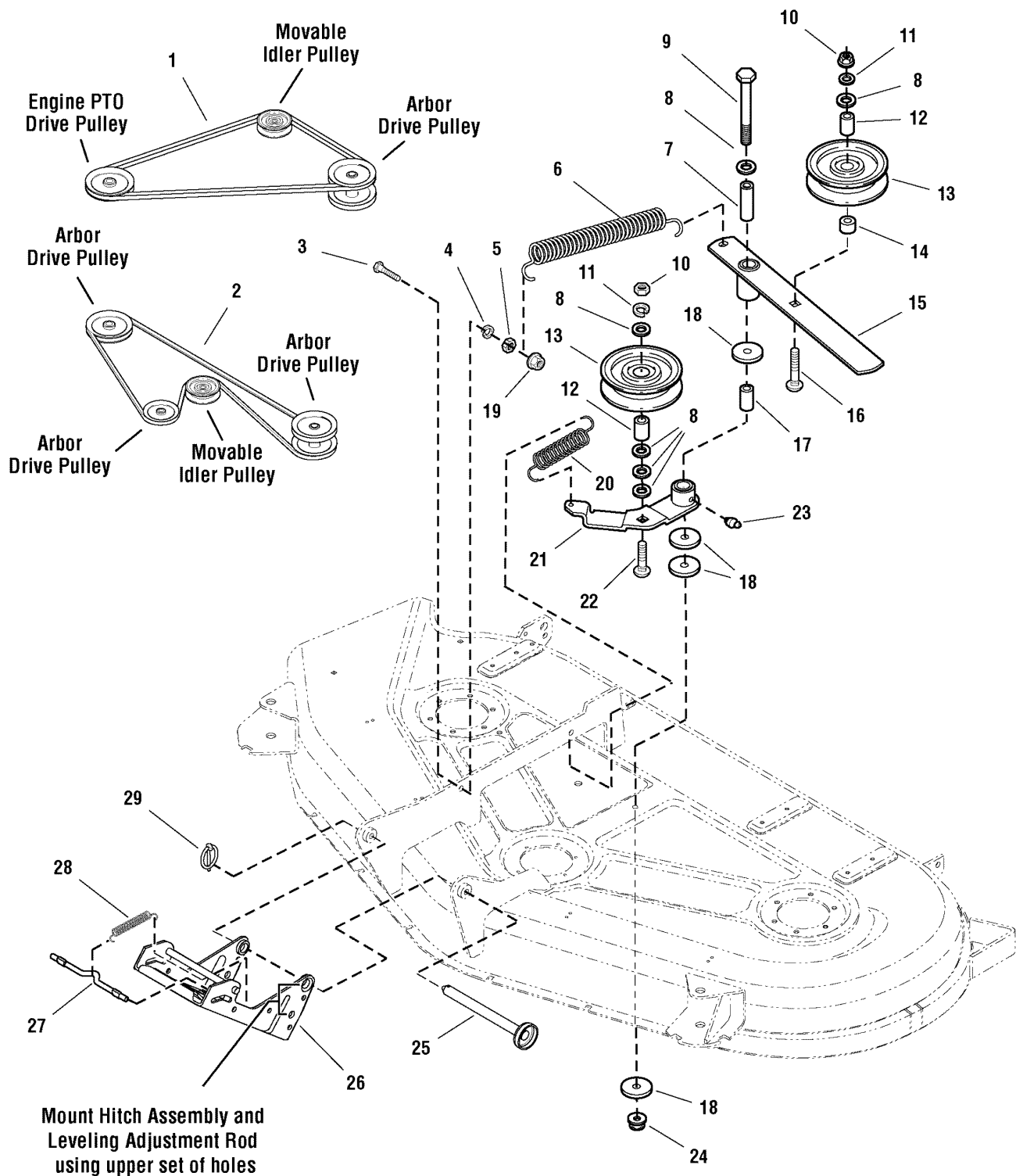


Lift Group - Hydraulic Lift with Power Steering

Item	Part No	Qty	Description	Note
38	1722148	1	SPACER	
39	1722141	1	FITTING, Elbow 1/2	
40	1960033	2	CLIP, Hair Pin	
41	1931350	1	CARRIAGE BOLT, 3/8-16 x 1 G5	
42	1923360	2	PIN, Cotter 5/8 x 3/4	
43	2156302	1	SPRING, Extension	
44	1701011	2	TIE, Self Locking	
45	1916964	4	LOCKWASHER, Spring 1/4	
46	2860444	4	CAPSCREW, Hex Head	
47	1733506	1	POWER STEERING UNIT, w/Hoses	
47	1734134	1	POWER STEERING UNIT, w/Hoses	
49	1733230	4	FITTING, Hose Elbow Perma Push 9/16-18	

Footnotes:

54" Mower Deck - Belt, Idler Arm & Hitch Group

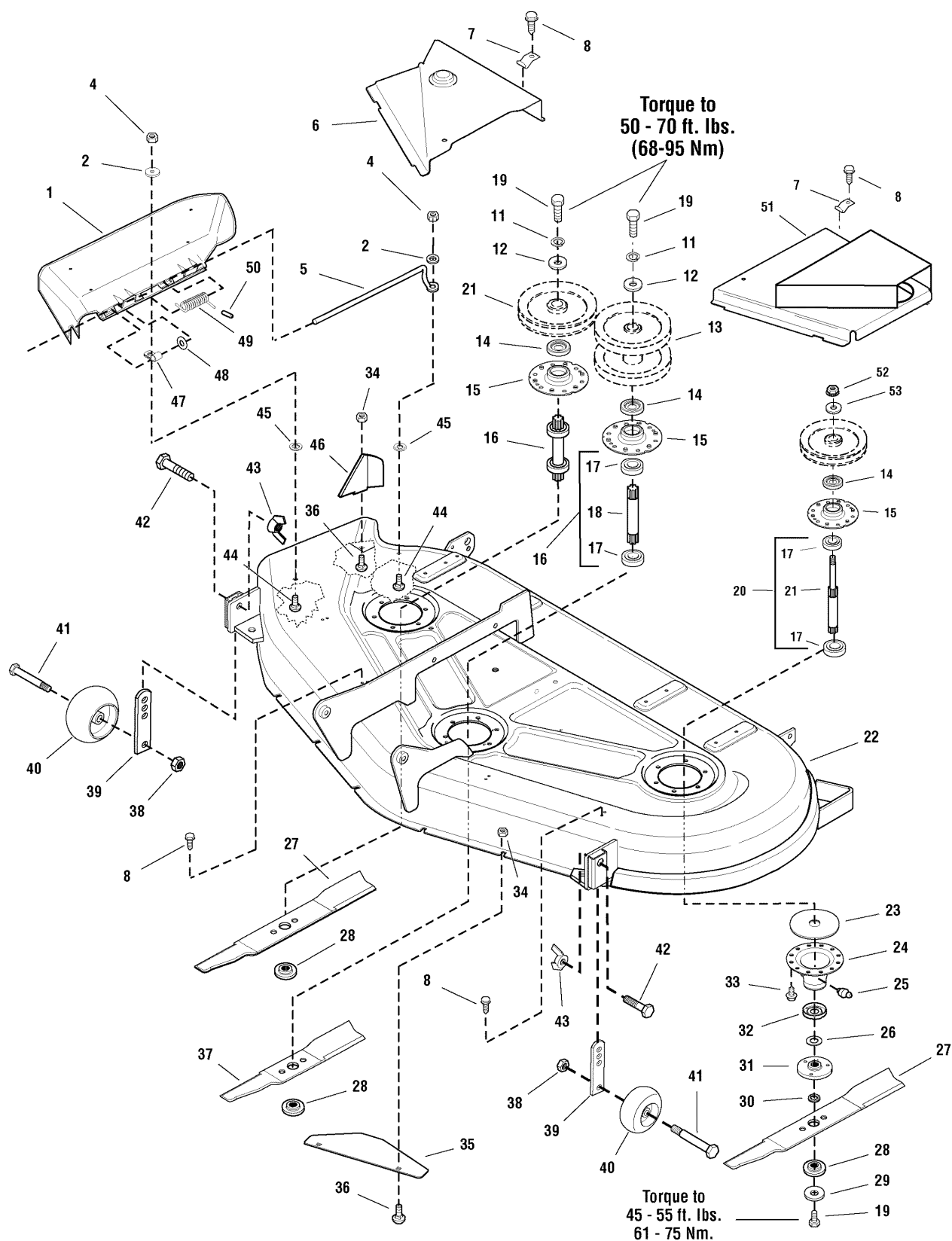


54" Mower Deck - Belt, Idler Arm & Hitch Group

Item	Part No	Qty	Description	Note
1	1722039	1	V-BELT, Engine PTO	
2	1671076	1	V-BELT, 54 Mower Deck	
3	1921977	1	CAPSCREW, Hex Head, 5/16-18 x 1-1/4	
4	1917356	1	WASHER, Lock, 5/16	
5	1917372	1	NUT, Hex, 5/16-18	
6	1715435	1	SPRING	
7	1657242	1	SPACER, 25/64 x 5/8 x 1-55/64	
8	1924940	7	WASHER, 3/8	
9	1960246	1	CAPSCREW, Hex Head, 3/8-16 x 4-1/2	
10	1916950	2	NUT, Hex, 3/8-16	
11	1916965	2	WASHER, Lock, 3/8	
12	1716553	2	HUB, 25/64 x 3/4 x 63/64, Powder Metal	
13	1685150	2	PULLEY, Idler (Includes Ref. No. 12)	
14	2157081	1	SPACER	
15	1720379	1	ASSEMBLY, Lever	
16	1960315	1	CARRIAGE BOLT, 3/8-16 x 2	
17	1674669	1	SPACER	
18	1924356	3	WASHER, 3/8	
19	1923362	1	NUT, Hex Centerlock, 5/16-18, Black	
20	1656936	1	SPRING, Extension, 4" Long	
21	1718561	1	LEVER ASSEMBLY, (Includes Ref. No. 23)	
22	1931352	1	CARRIAGE BOLT, 3/8-16 x 1-1/2	
23	2912808	1	FITTING, Lube	
24	1930645	1	NUT, Hex Flange, 3/8-16	
25	1720172	1	PIN, Hitch	
26	1720169	1	ASSEMBLY, Hitch	
27	1715759	1	ROD	
28	2156302	1	SPRING	
29	1709189	1	PIN, Klik	

Footnotes:

54" Mower Deck - Housing, Arbors & Blades Group



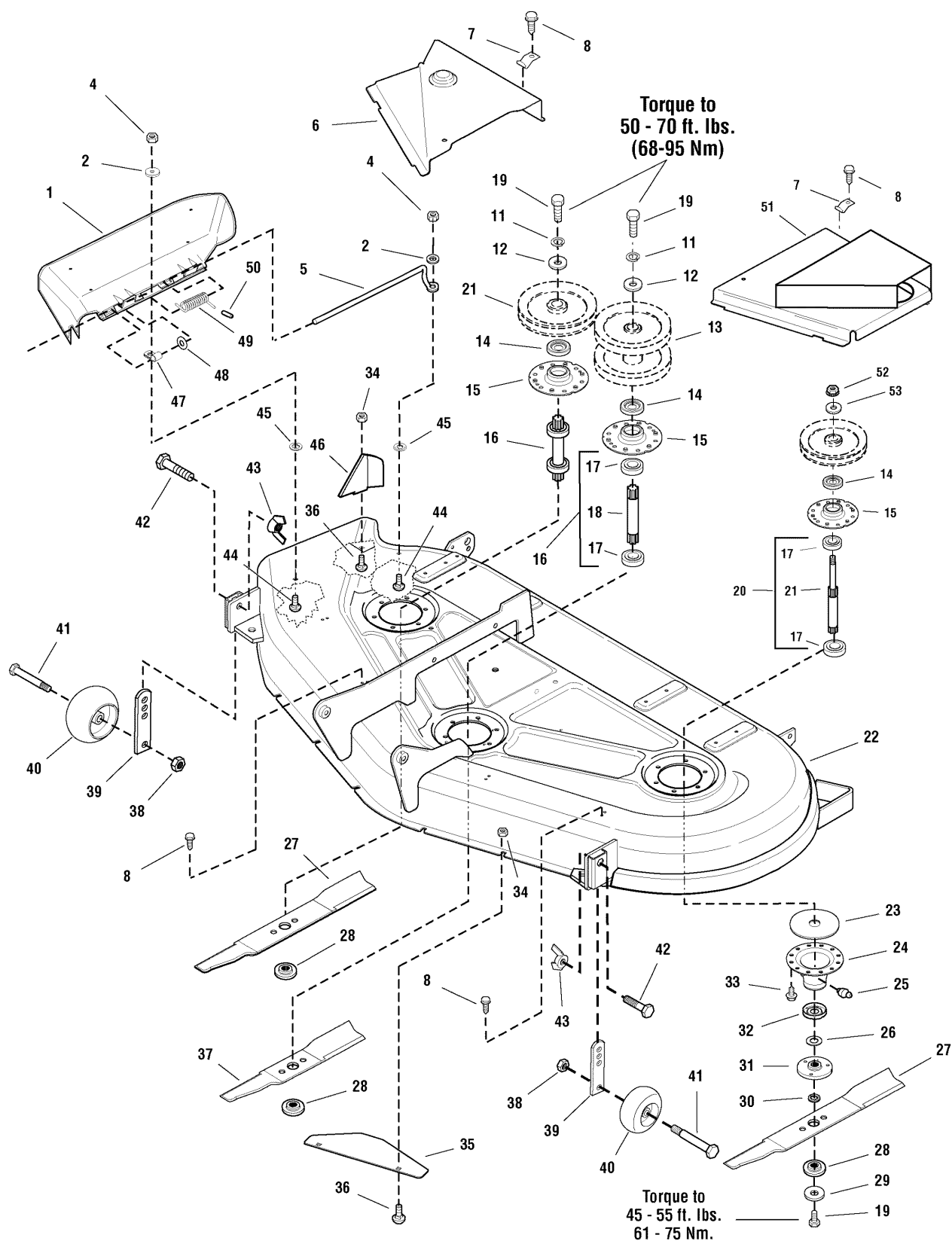
54" Mower Deck - Housing, Arbors & Blades Group

Item	Part No	Qty	Description	Note
1	1705449	1	DEFLECTOR, Plastic	
2	1960353	2	WASHER, Plain, 1/4	
4	1920397	2	NUT, 1/4-20	
5	1706709	1	ROD, Deflector, Front	
6	1720184D	1	COVER, Arbor, RH (Red)	
7	1720623	4	CLIP, Spring	
8	1929000	4	CAPSCREW, Hex Washer Head Taptite, 1/4-20 x 3/8	
11	1918199	2	WASHER, Lock, 7/16	
12	1933263	2	WASHER, 7/16	
13		1	* PULLEYS & HUB ASSEMBLY, Double, LH	
14	1657969	3	SHIELD, Bearing Upper, Arbor	
15	1655729A	3	HOUSING, Arbor, Top	
16	1676278	2	ARBOR SHAFT & BEARING ASSEMBLY	(Includes Ref. Nos. 17 & 18)
17	2108202	6	BEARING, Ball, 3/4 x 1-3/4 x 5/8	
18	1676277	3	ARBOR SHAFT	
19	2823471	5	CAPSCREW, Hex Head, 7/16-14 x 1-1/4, G8	
21		1	* PULLEY & HUB ASSEMBLY, RH	
20		1	* PULLEY & HUB ASSEMBLY, Center	
22	1687311	1	HOUSING ASSEMBLY, Mower Housing, 54" (Red)	
23	1707335	3	GASKET, Foam	
24	1703273A	3	ASSEMBLY, Housing, Bottom (Includes Ref. No. 25)	
25	1704314	3	FITTING, Lube	
26	1700230	3	WASHER, Shim	
27	1725921	2	BLADE, Mower, 20-1/2 (1" Diameter Center Hole in Blade)	
28	1679711	3	WASHER, Splined (1" Diameter Center Hole in Blade)	
29	1656916	3	WASHER, Spring	
30	1657528	3	RING, Self Locking	
31	1655777	3	ADAPTER, Blade	
32	1700229	3	SHIELD, Grass	
33	1664847	18	CAPSCREW, Hex Washer Head Taptite, 5/16-18 x 3/4	
34	1960684	3	NUT, Hex, Nylon Lock, 5/16-18	
35	1720962A	1	BAFFLE, Front, Anti-Blowout	
36	1931333	3	CARRIAGE BOLT, 5/16-18 x 3/4, (1 Needed for Rear Baffle)	
37	1725922	1	BLADE, Mower, 16 (1" Diameter Center Hole in Blade)	
38	1930645	2	NUT, Hex Lock, 3/8-16	
39	7035835	2	POST, Anti Scalp	
40	1700184	2	WHEEL, Gauge	

Footnotes:

Note* See Drive Group for pulley service part numbers.

54" Mower Deck - Housing, Arbors & Blades Group



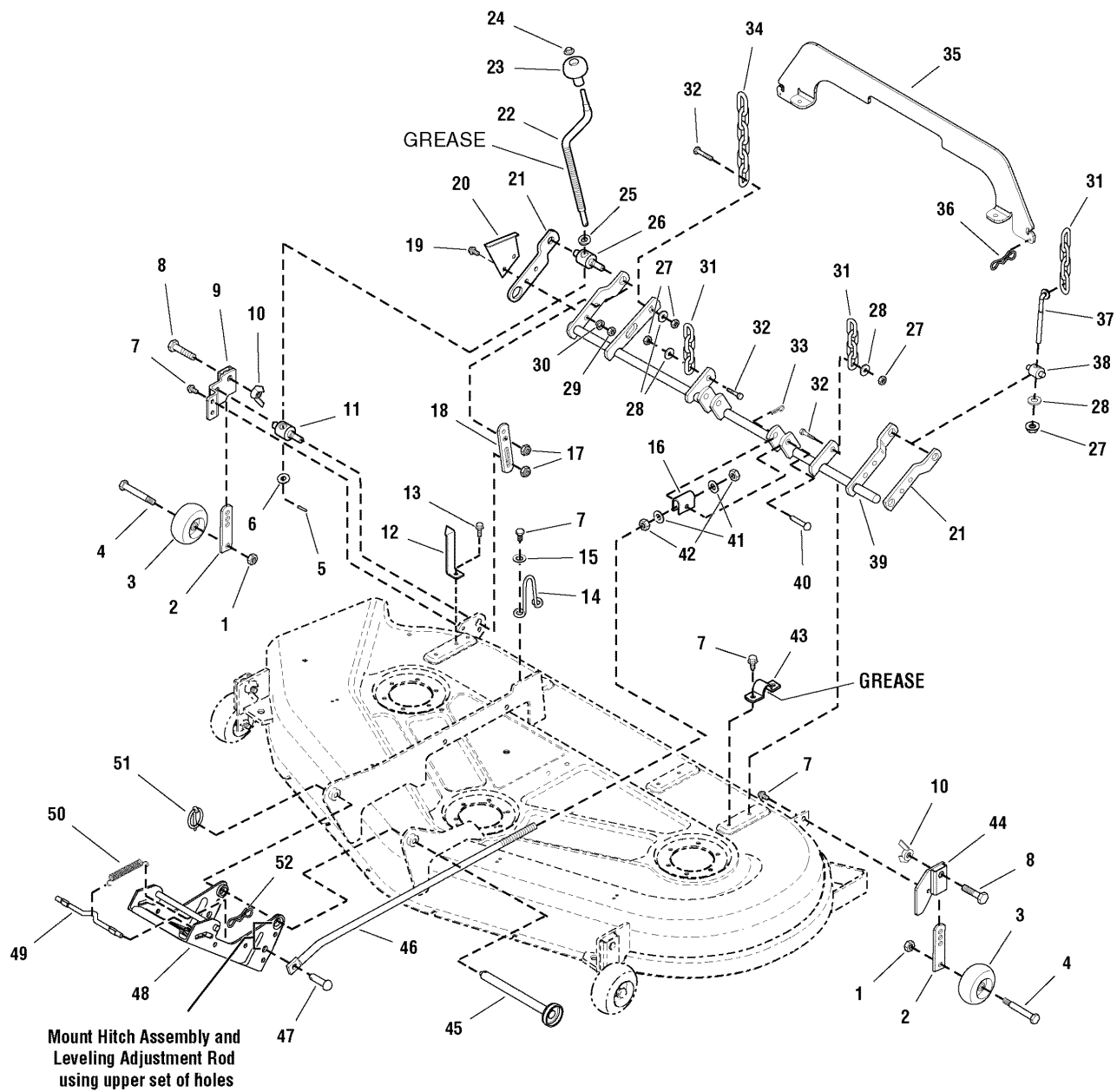
54" Mower Deck - Housing, Arbors & Blades Group

Item	Part No	Qty	Description	Note
41	7029265	2	BOLT, Sholder,	
42	1920415	2	CAPSCREW, 3/8-16 x 1-1/4	
43	7091049	2	NUT, Wing, 3/8-16	
44	1960698	2	CARRIAGE BOLT, 1/4-20 x 1	
45	1960518	2	NUT, Push	
46	1724976A	1	BAFFLE, Discharge	
47	1704873	1	CLAMP, Wire	
48	1919326	1	WASHER, Plain, 5/16	
49	7101082	1	SPRING	
50	1723323	2	CAP, Spring End	
51	1714419	1	NUT, Hex Flange 9/16-18 Yellow	
52	1726825	1	ASSEMBLY, Arbor Shaft and Bearing	
53	1713675	2	WASHER, Belleville .56ID x 1.34 OD x .05T	
54	1918431	2	WASHER, .050 .56ID x 1.37OD x .11T	

Footnotes:

Note* See Drive Group for pulley service part numbers.

54" Mower Deck - Height Adjustment & Roller Bar Group

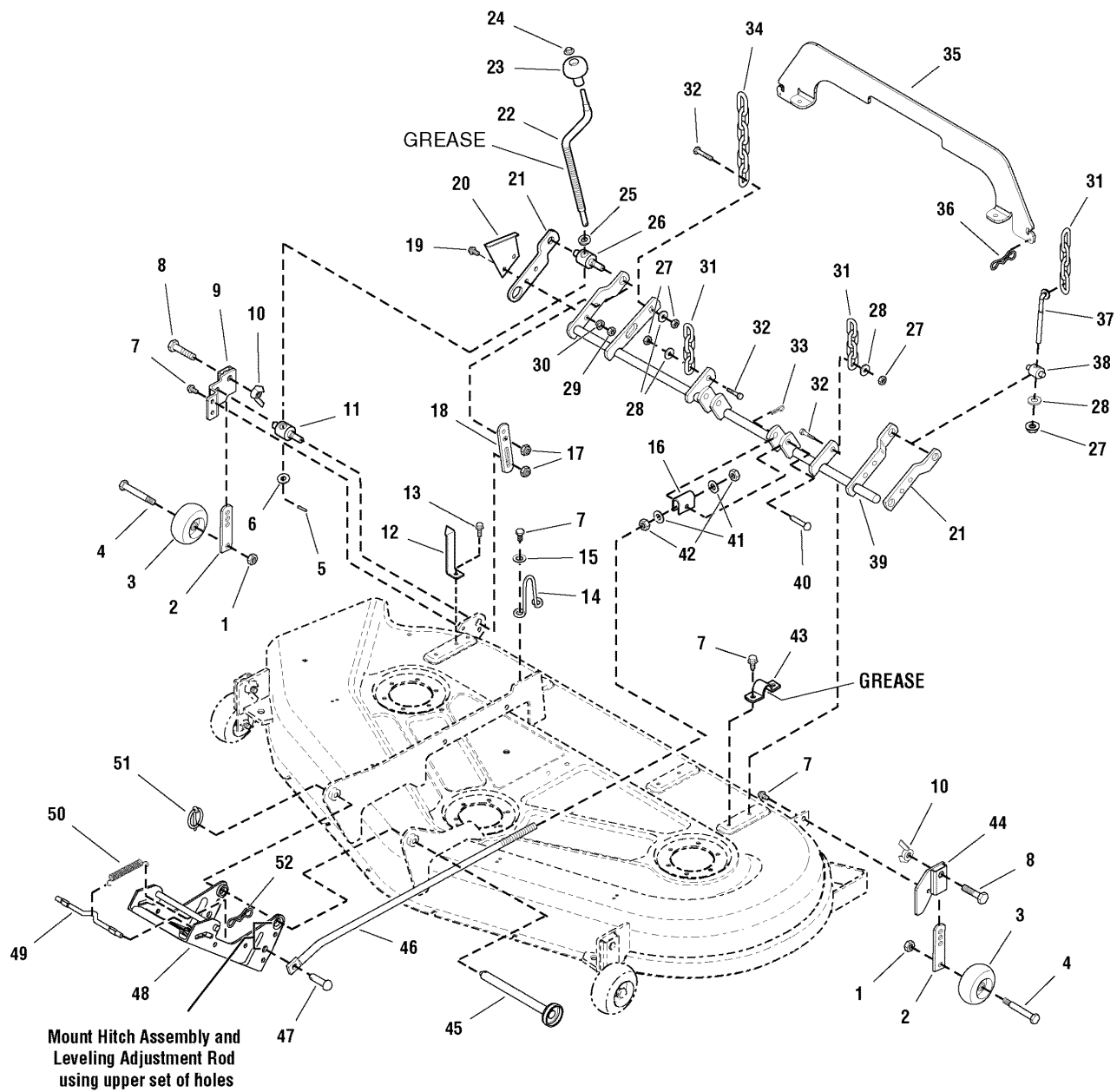


54" Mower Deck - Height Adjustment & Roller Bar Group

Item	Part No	Qty	Description	Note
1	1930645	2	NUT, Hex Flange Two-Way Lock, 3/8-16	
2	7035835	2	POST, Anti-Scalp	
3	7029264	2	WHEEL, Gauge	
4	7029265	2	BOLT, Sholder, 3/8-16 x 3-3/8	
5	2916001	1	PIN, Roll	
6	1704097	1	WASHER, Detent, 1/2	
7	1960541	11	CAPSCREW, Hex Washer Head, Taptite, 5/16-18 x 3/4	
8	1920415	2	CAPSCREW, Hex Head, 3/8-16 x 1-1/4 G5	
9	1727612A	1	SUPPORT ASSEMBLY, RH Gauge Wheel	
10	7091049	2	NUT, Wing, 3/8-16	
11	1724009	1	TRUNNION	
12	1720643A	1	INDICATOR, Height	
13	1931202	1	CAPSCREW, Hex Washer Head, Taptite, 5/16-18 x 1-1/4	
14	1719929	1	UP-STOP, Wire	
15	1924940	2	WASHER, 5/8	
16	1706645A	2	TRUNNION	
17	1930644	2	NUT, Hex Flange Lock, 1/2-13	
18	1727143A	1	STOP, Height Adjust	
19	1921977	2	CAPSCREW, Hex Head, 5/16-18 x 1-1/4	
20	1704116A	1	BRACKET, Height of Cut	
21	1720637A	1	ARM	
22	1719901	1	CRANK, Height Adjust	
23	1714084	1	KNOB, Spinner	
24	1960093	1	PUSHNUT, 3/8	
25	1960170	1	WASHER, 1/2	
26	1704087	1	TRUNNION, Threaded	
27	1919438	2	LOCKNUT, Hex, 5/16	
28	1919381	2	WASHER, 5/16	
29	1917372	2	NUT, Hex, 5/16-18	
30	1917356	2	WASHER, Lock, 5/16	
31	1708088A	2	CHAIN, 4 Links, 6" Long	
32	1930570	2	CAPSCREW, Hex Head, 5/16-18 x 1-1/2, G8	
33	1960074	2	CLIP, Hair Pin	
34	1708266A	1	CHAIN, 6-Links	
35	1727949	1	SUPPORT, Mower Hanger	
36	1960033	1	CLIP, Hair Pin	
37	1724959	1	ROD, Height Adjustment	

Footnotes:

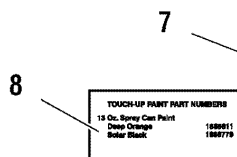
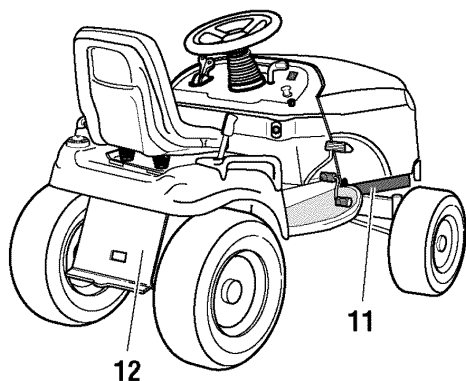
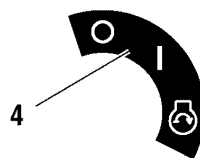
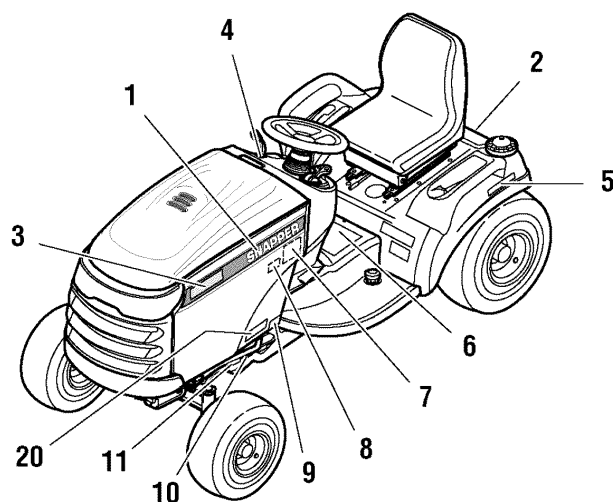
54" Mower Deck - Height Adjustment & Roller Bar Group



54" Mower Deck - Height Adjustment & Roller Bar Group

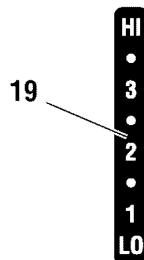
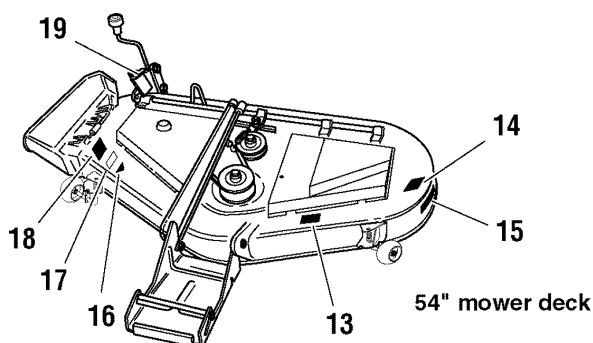
Item	Part No	Qty	Description	Note
38	1704086	1	TRUNNION, 1/2 Hile	
39	1727140A	1	ASSEMBLY, Rocker Shaft	
40	2118053	2	PIN, Round Head, 3/8 x 2	
41	1924366	4	WASHER, 5/8	
42	1915726	4	NUT, Hex, 5/8-11	
43	1720147A	4	STRAP	
44	1727613A	1	GAUGE WHEEL ASSEMBLY	
45	1720172	1	PIN ASSEMBLY, Hitch	
46	1722995	2	ROD, 5/8 x 29-5/8 Long	
47	1960116	2	PIN, Yoke, 1/2	
48	1722997A	1	ROD, Latch Hitch Assembly	
49	1715759	1	HITCH ASSEMBLY	
50	2156302	1	SPRING	
51	1709189	1	PIN, Click	
52	1722320	2	PIN, Bow Tie	

Footnotes:



MOWER BELTS & BLADES		
38" Mower		
Drive Belt	1718854	
Mower Blade - Left	1704888	
Mower Blade - Right	1704101	
42" Mower		
Drive Belt	1801472	
Deck Drive Belt	187021	
Mower Blade - Left	1704888	
Mower Blade - Right	1704101	
46" Mower		
Drive Belt	1801472	
Deck Drive Belt	187021	
Mower Blade	1704888	
50" Mower		
Drive Belt	1718854	
Mower Blade - Left	1704888	
Mower Blade - Right	1704101	
60" Mower		
Drive Belt	1801472	
Deck Drive Belt	187021	
Mower Blade - Left	1704888	
Mower Blade - Right	1704101	

For safety and reliability, insist on genuine Simplicity Manufacturing, Inc. belts and blades, and never attempt to use any other brand of belt or blade.

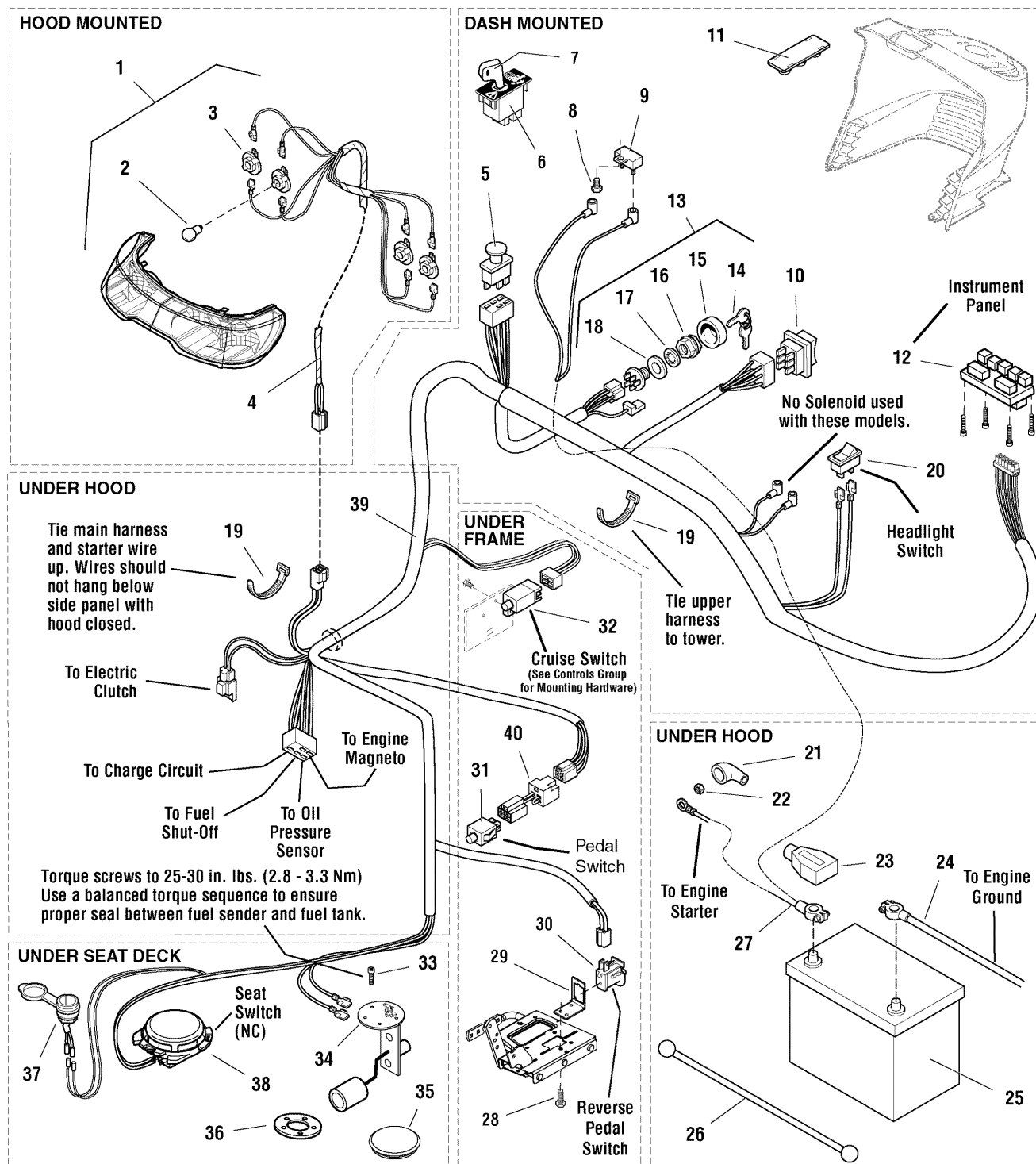


Decals Group

Item	Part No	Qty	Description	Note
1	1725061	1	DECAL, Snapper	
2	1725065	1	DECAL, Hood Stripe, Snapper, LH	
2	1725066	1	DECAL, Hood Stripe, Snapper, RH	
3	1733892	2	DECAL, GT500-25HP	
4	1722806	1	DECAL, Ignition Switch Symbols, White/Black	
5	1718025	1	DECAL, Automatic Control Traction	
6	1726923	1	DECAL, Tunnel Cover, Danger Slopes/Blades	
7	1727014	1	DECAL, Drive Belts, Mower Blades	
8	1725072	1	DECAL, Touch Up Paint, Red	
9	1723296	2	DECAL, Protective Sticker	
10	*	1	DECAL, I.D. Plate	
11	*	1	DECAL, Patent	
12	1723160	1	DECAL, Transmission Release Valve	
13	*	1	DECAL, I.D. Plate	
14	1704277	1	DECAL, Danger Do Not Operate Without Deflector	
15	1722771	1	DECAL, Free Floating Mower, Silver	
16	*	1	DECAL, OPEI Certified	
17	1722791	1	DECAL, 54", Silver on Black with Stripe	
18	1704276	1	DECAL, Danger Do Not Put Hands/Feet in Mower	
19	1721197	1	DECAL, 1 2 3 4 5 6, Height of Cut	
20	1716518	2	DECAL, Power Steering	

Footnotes:

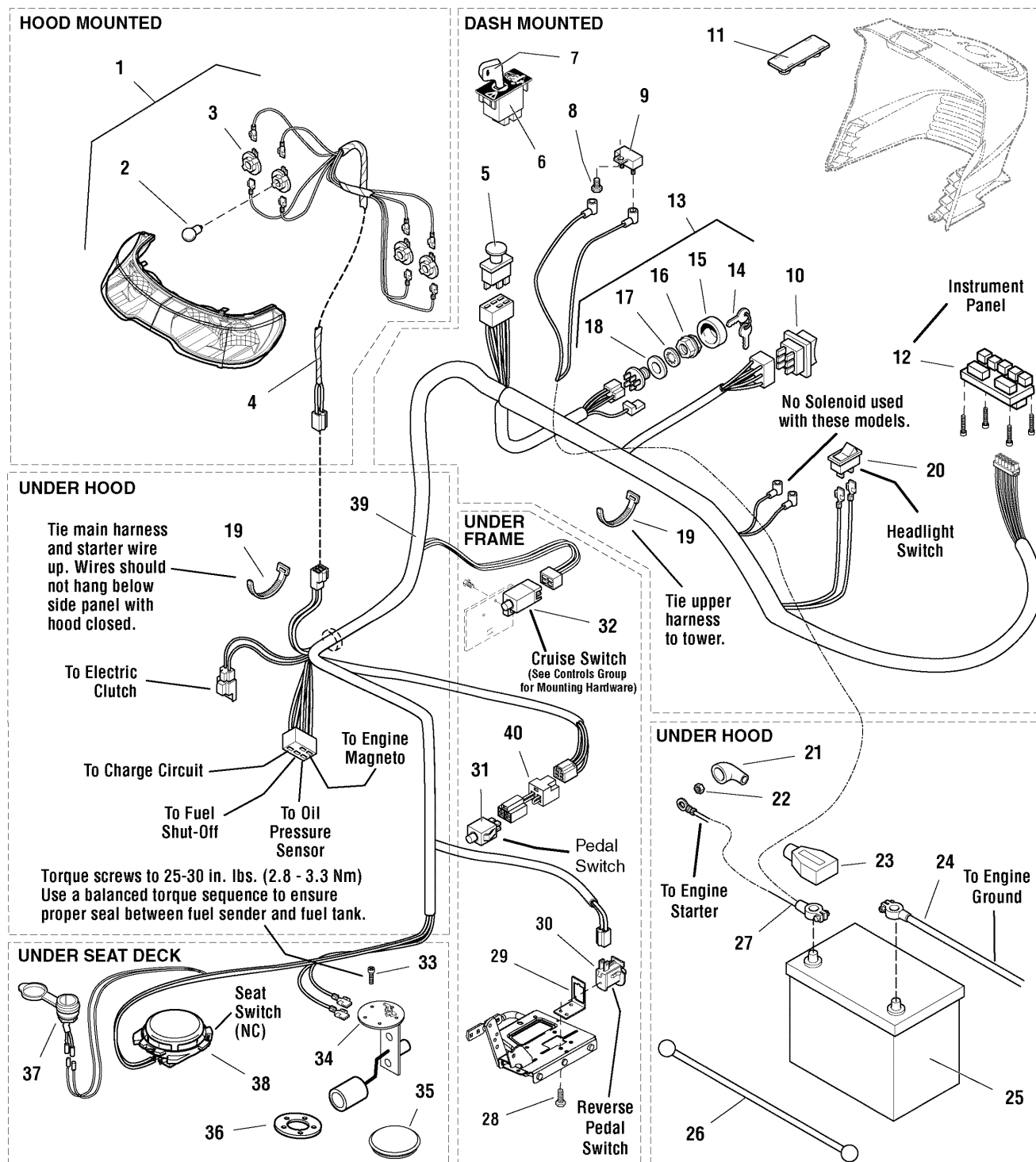
Note* Not a service part.



Electrical Group

Item	Part No	Qty	Description	Note
1	1721810	1	HEADLIGHT ASSEMBLY, 4 Bulb	
2	1677371	4	BULB, Headlight, 12.8V	
3	1723451	4	SOCKET ASSEMBLY, Headlight, Sealed	
4	1722669	1	HARNESS, Headlight	
5	1722887	1	SWITCH, PTO Push	
6	1726556	1	SWITCH, Reverse Mow Option Module w/Key	
7	1726557	1	KEY, No Mow Module	
8	1925003	2	SCREW, Hex Washer Head Taptite 1/4-20 x 1/2	
9	1665238	1	BREAKER, Circuit	
10	1716329	1	SWITCH, Electric Lift Rocky	
11	1722611	1	PLUG, Hole	
12	1725074	1	PANEL, Instrument w/Fuel Gage	
13	1686734	1	SWITCH ASSEMBLY, Ignition	
14	1717163	1	KEY, Ignition	
15	1717550	1	COVER, Switch	
16	1717549	1	NUT, Hex Flange 5/8-32 Ignition Switch Die Cast	
17	1960547	1	LOCKWASHER, Internal Tooth 5/8	
18	2101025	1	WASHER, 5/8	
19	1701011	5	TIE, Self Locking	
20	1716951	1	SWITCH, Headlight	
21	1724588	1	COVER, Terminal Red	
22	2860433	1	NUT, Hex Flange	
23	1713534	1	INSULATOR, Battery	
24	1716333	1	CABLE	
25	1686714	1	BATTERY, 12 Volt, 6 Cell, 500 Amps CCA	
26	1722009	1	STRAP	
27	1717001	1	CABLE	
28	1929000	1	SCREW, Hex Washer Head Taptite, 1/4-20 x 3/8	
29	1726810A	1	BRACKET, Switch Mounting	
30	1732004	1	SWITCH, Push Button, Reverse Pedal	
31	1732006	1	SWITCH, Push Button, Foot Pedal	
32	1717050	1	SWITCH, Cruise Control	
33	2860665	5	SCREW, SEMS PAN HD TORX #10-32X0.500YEL	
34	1686921	1	SENDER, Fuel Tank	
35	1722309	1	PLUG, Hole	
36	1685303	1	GASKET	
37	1725302	1	POWER OUTLET, 12 Volt	

Footnotes:



Electrical Group

Item	Part No	Qty	Description	Note
38	1718981	1	SWITCH, Operator Present, Seat	
39	1730192	1	HARNESS, Wiring w/12 Volt	
39	1733220	1	HARNESS, Wiring w/12 Volt & Electric HOC	
40	1734025	1	WIRING ASSEMBLY, All Conditions Shutdown	

Footnotes:

Parts Manual for

SNAPPER®

***GARDEN TRACTOR ELECTRIC CLUTCH
HYDRO DRIVE RMO ACS
SERIES 0***

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